# **Inspection Output (IOR)**

Generated on 2023. July. 03 11:17

# **Report Filters**

Assets Tidewater - Snake River Terminal / 88982 (1019) Results All

# **Inspection Information**

Inspection Name 8634 - Tidewater OQ
Status PLANNED

Start Year 2023 System Type HL Protocol Set ID WA.HL.2022.02 Operator(s) TIDEWATER, INC (31051) Lead Scott Anderson

Team Members David Cullom, Lex Vinsel, Anthony Dorrough, Derek Norwood

Observer(s) John Trier Supervisor Dennis Ritter Director Scott Rukke Plan Submitted 01/19/2023
Plan Approval 01/19/2023
by Dennis
Ritter
All Activity Start 06/26/2023
All Activity End 06/29/2023
Inspection Submitted --

Inspection Approval --

## **Inspection Summary**

NOTE: Setup/Pre-plan Analysis is not required for this type of WA intrastate inspection

#### **Inspection Scope and Summary**

This inspection consisted of reviewing Tidewater Terminal Company's OQ plan and associated records. Tidewater operates one 4" fuel line from Tidewater's Snake River Terminal (SRT) to the BNSF Fuel Depot and Three 6" pipelines (and associated breakout tanks) from Tidewater's Snake River Terminal to NWT Pipeline in Pasco, WA. No new construction has occurred on the pipeline since the early 2000s. OQs/certifications were checked for API 653 inspectors and contractors performing any repair work on breakout tanks, along with Tidewater field staff performing maintenance and operations.

#### **Facilities visited and Total AFOD**

3 AFOD

#### **Summary of Significant Findings**

(DO NOT Discuss Enforcement options)
No Significant Findings

#### **Primary Operator contacts and/or participants**

Josh Jarman, Quality and Compliance Manager, Tidewater

Kelly Harding, Terminal Operations Manager, Tidewater

Chris Riggins, Maintenance Manager, Tidewater

#### Operator executive contact and mailing address for any official correspondence

William H. (Bill) Collins

Vice President, QHSSE

**Tidewater Terminal Company** 

6305 NW Lower River Rd.

Vancouver, WA 98660

# Scope (Assets)

8634 - Tidewater OQ Page 1 of 8

| # Short Name Long Name                              | Asset<br>Type | Asset<br>IDs | Excluded<br>Topics   | Planned Re | quired Ins | Total<br>pected | Required<br>%<br>Complete |
|---|---------------|--------------|--|------------|------------|-----------------|---------------------------|
| 1. 88982 (1019) Tidewater - Snake River<br>Terminal | unit          | 88982        | Pump Stations Offshore GOM Crosses Nav. HVL CO2 Biofuels Reg Rural Gather Rural Low Stress Abandoned | 41         | 41         | 41              | 100.0%                    |

1. Percent completion excludes unanswered questions planned as "always observe".

## **Plans**

| Focus # Plan Assets Directives | Involved<br>Groups/Subgroups                                   | Qst<br>Type(s) | Extent Notes |
|--------------------------------|--|----------------|--------------|
| 1. 88982 (1019)                | TQ.QU, TQ.TRERP, TQ.OQ, TQ.TRCNTRL, TQ.QUOMCONST, TQ.TROMCONST | P, R           | Detail       |

# **Plan Implementations**

| # | Activity<br># Name | SMAR<br>T Act# | Start<br>Date<br>End Date        | Involved<br>Groups/Subgroup<br>s   | Assets        | Qst<br>Type(s<br>) | Planne<br>d | Require<br>d | Total<br>Inspecte<br>d | Require<br>d<br>%<br>Complet<br>e |
|---|--------------------|----------------|----------------------------------|--|---------------|--------------------|-------------|--------------|------------------------|-----------------------------------|
|   | . Tidewater O<br>Q |                | 06/26/202<br>3<br>06/29/202<br>3 | TQ.QU, TQ.TRERP,<br>TQ.OQ,<br>TQ.TRCNTRL,<br>TQ.QUOMCONST,<br>TQ.TROMCONST | 88982 (1019 ) | all<br>types       | 41          | 41           | 41                     | 100.0%                            |

- 1. Since questions may be implemented in multiple activities, but answered only once, questions may be represented more than once in this table.
- 2. Percent completion excludes unanswered questions planned as "always observe".
- 3. Question counts and completion percents are filtered to include only questions planned for and results applied to the filtered Assets.

### **Forms**

| No. | Entity            | Form Name    | Status    | Date Completed | Activity Name | Asset        |
|-----|-------------------|--------------|-----------|----------------|---------------|--------------|
| 1   | . Attendance List | Tidewater OQ | COMPLETED | 07/03/2023     | Tidewater OQ  | 88982 (1019) |

# Results (all values, 41 results)

43 (instead of 41) results are listed due to re-presentation of questions in more than one sub-group.

### **TQ.OQ: Operator Qualification**

1. Question Result, ID, Sat, TQ.OQ.OQPLAN.P, 195.505(a) (195.501(b), 195.503) References

Question Text Is there an OQ plan that includes covered tasks, and the basis used for identifying covered tasks? Assets Covered 88982 (1019)

Result Notes Tidewater OQ Manual Section 5. Tasks are listed in the EWN OQ list.

2. Question Result, ID, Sat, TQ.OQ.REEVALINTERVAL.P, 195.505(g)

References

Question Text Does the OQ plan establish and justify requirements for reevaluation intervals for each covered task? Assets Covered 88982 (1019)

Result Notes Tidewater OQ Manual Section 5.8

3. Question Result, ID, Sat, TQ.OQ.NONQUALIFIED.P, 195.505(c)

Question Text Does the OQ plan contain provisions for non-qualified individuals to perform covered tasks while being directed and observed by a qualified individual, and are appropriate restrictions and limitations placed on such activities?

Assets Covered 88982 (1019)

Result Notes Tidewater OQ Manual Section 5.9

4. Question Result, ID, Sat, TQ.OQ.EVALMETHOD.P, 195.505(b) (195.503, 195.509(d), 195.509(e))

Question Text Are evaluation methods established and documented appropriate to each covered task?

Assets Covered 88982 (1019)

Result Notes Tidewater OQ Manual Section 5.3. Tidewater uses EWN for OQ training, on-line and in the field.

5. Question Result, ID, Sat, TQ.OQ.OQCONTRACTOR.R, 195.507(a) (195.507(b)) References

Question Text Are adequate records containing the required elements maintained for contractor personnel?

Assets Covered 88982 (1019)

Result Notes Tidewater uses 3rd party, US Tank Protectors, for annual CP work. Lewis Koszewski performs the activities his OQs are adequate and up to date. Also, Powers Engineering and Inspection performs API 653 inspections, reviewed certifications for API 653 inspectors. They were all up to date and adequate. OQs were also checked for NDT staff.

6. Question Result, ID, Sat, TQ.OQ.RECORDS.R, 195.507(a) (195.507(b)) References

> Ouestion Text Do records document the evaluation and qualifications of individuals performing covered tasks, and can the qualification of individuals performing covered tasks be verified?

Assets Covered 88982 (1019)

Result Notes Tidewater uses EWN to evaluate field staff. Reviewed a sample evaluations given for certain covered tasks. Reviewed Tidewater employee Tim Berry OQs and they were verified and adequate.

7. Question Result, ID, Sat, TQ.OQ.TRAINING.P, 195.505(h) References

> Question Text Does the operators program provide for initial qualification, retraining and reevaluation of individuals performing covered tasks?

Assets Covered 88982 (1019)

Result Notes Tidewater OQ Manual Section 5.2, 5.3, and 5.8

8. Question Result, ID, Sat, TQ.OQ.TRAINING.R, 195.507(a) (195.507(b), 195.505(h)) References

> Question Text Does the operator have records for initial qualification, retraining and reevaluation of individuals performing covered tasks?

Assets Covered 88982 (1019)

Result Notes Reviewed Tidewater employees Tim Berry and Damon Remus OQs initial, retraining, and reevaluation. They were adequate and up to date.

9. Question Result, ID, Sat, TQ.OQ.OQPLANCONTRACTOR.P, 195.505(a) (195.505(f)) References

> Question Text Does the OQ plan have a process to communicate the OQ plan requirements to contractors and ensure that contractors are following it?

Assets Covered 88982 (1019)

Result Notes Tidewater OQ manual section 5.14

10. Question Result, ID, Sat, TQ.OQ.OQCONTRACTOR.P, 195.505(b) (195.505(c), 195.505(d), 195.505(e), 195.505(f))

Question Text Are contractor organizations or other entities that perform covered tasks qualified? Assets Covered 88982 (1019) Result Notes Tidewater OQ manual section 5.14 11. Question Result, ID, Sat, TQ.OQ.CONTRACTOREQUIV.P, 195.505(h) References Question Text Does the OQ plan assure that procedures on which an OQ vendor has evaluated qualified personnel are

the same or consistent with those used by the operator for employees and contractors in the field?

Assets Covered 88982 (1019)

Result Notes Tidewater OO manual section 5.14

12. Question Result, ID, Sat, TQ.OQ.OTHERENTITY.R, 195.505(b) (195.505(c), 195.503) References

> Question Text If the operator employs other entities to perform covered tasks, such as mutual assistance, are adequate records containing the required elements maintained?

Assets Covered 88982 (1019)

Result Notes Tidewater uses 3rd party, US Tank Protectors, for annual CP work. Lewis Koszewski performs the activities his OQs are adequate and up to date. Also, Powers Engineering and Inspection performs API 653 inspections, reviewed OQs for API 653 inspectors. They were up to date and adequate.

13. Question Result, ID, Sat, TQ.OQ.ABNORMAL.P, 195.503 (195.505(b))

Question Text Does the OQ plan contain requirements to assure that individuals performing covered tasks are able to recognize and react to abnormal operating conditions (AOCs)?

Assets Covered 88982 (1019)

Result Notes Tidewater OQ manual section 5.7(b)

14. Question Result, ID, Sat, TQ.OQ.ABNORMAL.R, 195.507(a) (195.507(b), 195.503) References

Question Text Do records indicate evaluation of qualified individuals for recognition and reaction to AOCs?

Assets Covered 88982 (1019)

Result Notes Reviewed employee Tim Berry's OQ list, recognition and reaction to AOCs are included.

15. Question Result, ID, Sat, TQ.OQ.PERFMONITOR.P, 195.505(d) (195.505(e))

Question Text Does the OQ program include provisions to evaluate an individual if there is reason to believe that performance of a covered task contributed to an incident or accident as defined in Parts 192 and 195, or there is reason to believe an individual is no longer qualified to perform covered tasks?

Assets Covered 88982 (1019)

Result Notes Tidewater OQ manual section 5.5

16. Question Result, ID, NA, TQ.OQ.PERFMONITOR.R, 195.505(d) (195.505(e)) References

> Question Text Does the operator have records to demonstrate that they have evaluated individuals who may have contributed to an incident/accident while performing a covered task or where there is reason to believe that an individual may have no longer been qualified to perform a covered task?

Assets Covered 88982 (1019)

Result Notes No such event occurred, or condition existed, in the scope of inspection review.

17. Question Result, ID, Sat, TQ.OQ.MOC.P, 195.505(f) References

> Question Text Does the OQ program identify how changes to procedures, tools standards and other elements used by individuals in performing covered tasks are communicated to the individuals, including contractor individuals, and how these changes are implemented in the evaluation method(s)?

Assets Covered 88982 (1019)

Result Notes Tidewater OQ manual section 5.10

18. Question Result, ID, Sat, TQ.OQ.CHANGENOTIFY.P, 195.505(i) References

> Question Text Does the process require significant OQ program changes to be identified and the Administrator or State agency notified?

Assets Covered 88982 (1019)

Result Notes Tidewater OQ manual section 2

19. Question Result, ID, NA, TQ.OQ.CHANGERECORD.R, 195.505(i) (195.505(f))

Question Text Are records maintained for changes that affect covered tasks and significant OQ plan changes?

Assets Covered 88982 (1019)

Result Notes No such event occurred, or condition existed, in the scope of inspection review.

## **TQ.QU: Qualification of Personnel - Specific Requirements**

20. Question Result, ID, Sat, TQ.QU.CORROSIONSUPERVISE.P, 195.402(c) (195.555, 195.505(h)) (also presented in: TD.CP) References

Question Text Are supervisors required to maintain a thorough knowledge of corrosion control procedures they are responsible for, and is it verified?

Assets Covered 88982 (1019)

Result Notes Tidewater OM Manual Section 400.1(b)

21. Question Result, ID, References Sat, TQ.QU.CORROSIONSUPERVISE.R, 195.589(c) (195.507(a), 195.507(b)) (also presented in: TD.CP)

Question Text Is qualification of supervisors in corrosion control procedures documented?

Assets Covered 88982 (1019)

Result Notes Tidewater's Tim Berry performs the regular CP maintenance operations on tanks and piping, his qualification is adequate. A 3rd party is hired for annual CP checks and any issues. Supervisors are qualified.

22. Question Result, ID, NA, TQ.QU.CONTROLLER.P, 195.446(h) (195.505(b))

Question Text Does the process establish, maintain, and review controller qualifications, abilities, and performance metrics, with particular attention to response to abnormal operating conditions?

Assets Covered 88982 (1019)

Result Notes No such relevant facilities/equipment existed in the scope of inspection review.

23. Question Result, ID, NA, TQ.QU.CONTROLLER.R, 195.446(h) (195.507(a), 195.507(b)) References

Question Text Is controller training and qualification documented?

Assets Covered 88982 (1019)

Result Notes No such relevant facilities/equipment existed in the scope of inspection review.

# TQ.QUOMCONST: Qualification of Personnel - Specific Requirements (O and M Construction)

24. Question Result, ID, Sat, TQ.QUOMCONST.INSPECTORQUAL.P, 195.204

Question Text Does the process require personnel who conduct pipe or pipeline system construction inspections to be adequately trained and qualified?

Assets Covered 88982 (1019)

Result Notes Tidewater O&M section 603.5

25. Question Result, ID, NA, TQ.QUOMCONST.INSPECTORQUAL.R, 195.204

Question Text Do records indicate adequate qualification documentation for personnel who conduct pipe or pipeline system construction inspections? (TQ.QUOMCONST.INSPECTORQUAL.R) (detail)

Assets Covered 88982 (1019)

Result Notes No such event occurred, or condition existed, in the scope of inspection review.

26. Question Result, ID, Sat, TQ.QUOMCONST.WELDER.P, 195.222(a) (195.222(b), Section 6 of API-1104, Section IX of ASME References Boiler & Pressure Vessel Code, 195.214(a))

Question Text Does the process require welders to be qualified in accordance with API-1104 or the ASME Boiler & Pressure Vessel Code?

Assets Covered 88982 (1019)

27. Question Result, ID, Sat, TQ.QUOMCONST.WELDER.R, 195.222(a) (195.214(a), 195.222(b))
References

Question Text Do records indicate that welders are adequately qualified?

Assets Covered 88982 (1019)

Result Notes Checked OQs for contract staff performing welding for tank repairs. Multiple welders were checked, their OQs were adequate and up to date.

### **TQ.TRCNTRL: Training of Personnel - Dispatcher**

28. Question Result, ID, NA, TQ.TRCNTRL.CNTRLTRAINING.P, 195.444 (195.446(e))

Question Text Does the process require that dispatchers are trained in the recognition of CPM alarms?

Assets Covered 88982 (1019)

Result Notes No such relevant facilities/equipment existed in the scope of inspection review.

29. Question Result, ID, NA, TQ.TRCNTRL.CNTRLTRAINING1130.P, 195.444 (195.505(h))

Question Text Do the process require dispatcher training be provided in compliance with API-1130?

Assets Covered 88982 (1019)

Result Notes No such relevant facilities/equipment existed in the scope of inspection review.

30. Question Result, ID, NA, TQ.TRCNTRL.CNTRLTRAINING.R, 195.444 (195.507(a), 195.507(b))

Question Text Is dispatcher training and qualification documented?

Assets Covered 88982 (1019)

Result Notes No such relevant facilities/equipment existed in the scope of inspection review.

### TQ.TRERP: Training of Personnel - Emergency Response

31. Question Result, ID, Sat, TQ.TRERP.ERCONDITIONS.P, 195.403(a)(3)
References

Question Text Are conditions that are likely to cause emergencies, their consequences, and appropriate corrective action identified in the ER training?

Assets Covered 88982 (1019)

Result Notes Tidewater O&M section 209(a)

32. Question Result, ID, Sat, TQ.TRERP.ERFIREPROT.P, 195.403(a)(5)

Question Text Are the potential causes, types, sizes, and consequences of fire and appropriate use of portable fire extinguishers and other on-site fire control equipment covered in the ER training?

Assets Covered 88982 (1019)

Result Notes Tidewater O&M section 209(a)

33. Question Result, ID, References Sat, TQ.TRERP.ERHAZTRAINING.P, 195.403(a)(2)

Question Text Are the characteristics and hazards of the hazardous liquids or carbon dioxide transported covered in the ER training?

Assets Covered 88982 (1019)

Result Notes Tidewater O&M section 209(a)

34. Question Result, ID, Sat, TQ.TRERP.ERRELEASECONTROL.P, 195.403(a)(4)

Question Text Are the steps necessary to control any accidental release of hazardous liquid to minimize the potential for fire, explosion, toxicity, or environmental damage identified in the ER training?

Assets Covered 88982 (1019)

Result Notes Tidewater O&M section 209(a)

35. Question Result, ID, Sat, TQ.TRERP.ERTRAINING.P, 195.403(a)(1)
References

Question Text Does emergency response training cover the emergency procedures established under 195.402?

Assets Covered 88982 (1019)

Result Notes Tidewater O&M section 209(a)

36. Question Result, ID, Sat, TQ.TRERP.ERTRAININGRECORDS.R, 195.404(c) (195.403(a))

Question Text Is training for emergency response personnel documented?

Assets Covered 88982 (1019)

Result Notes Reviewed Tidewater sign in sheets for emergency response. Tidewater uses their annual HAZWOPER and manual review as their emergency response training. Tidewater's HAZWOPER training is geared only toward their facility and is changed annually.

37. Question Result, ID, Sat, TQ.TRERP.ERTRAININGREVIEW.P, 195.403(b)

Question Text Does the process require review of emergency response personnel performance at the required frequency?

Assets Covered 88982 (1019)

Result Notes Tidewater O&M section 209(a)

38. Question Result, ID, Sat, TQ.TRERP.ERTRAININGREVIEW.R, 195.404(c) (195.403(b)) References

Question Text Has review of emergency response personnel performance at the required frequency been documented? Assets Covered 88982 (1019)

Result Notes Reviewed Tidewater sign in sheets for emergency response. Tidewater uses their annual HAZWOPER and manual review as their emergency response training. Tidewater's HAZWOPER training is geared only toward their facility.

Question Result, ID, Sat, TQ.TRERP.ERTRAININGSUPERVISE.P, 195.403(c)

Question Text Does the process require supervisors be trained on emergency response procedures for which they are responsible?

Assets Covered 88982 (1019)

Result Notes Tidewater O&M section 209

### TQ.TROMCONST: Training of Personnel - O and M Construction

40. Question Result, ID, Sat, TQ.TROMCONST.NDT.P, 195.234(b)(2) References

Question Text Does the process require nondestructive testing of welds (for maintenance and construction) be performed by personnel trained and qualified in procedures and in use of the testing equipment?

Assets Covered 88982 (1019)

Result Notes Tidewater O&M section 521.1.1

41. Question Result, ID, Sat, TQ.TROMCONST.NDT.R, 195.234(b)(2) References

Question Text *Is training for personnel, who perform nondestructive testing of welds, documented and demonstrated?*Assets Covered 88982 (1019)

Result Notes Reviewed NDT qualification for the individual that did the NDT on the weld tests. They were adequate and

up to date. Also checked NDT OQs related to tank repairs.

### TD.CP: External Corrosion - Cathodic Protection

42. Question Result, ID, Sat, TQ.QU.CORROSIONSUPERVISE.P, 195.402(c) (195.555, 195.505(h)) (also presented in: TQ.QU)

Question Text Are supervisors required to maintain a thorough knowledge of corrosion control procedures they are responsible for, and is it verified?

Assets Covered 88982 (1019)

Result Notes Tidewater OM Manual Section 400.1(b)

43. Question Result, ID, References Sat, TQ.QU.CORROSIONSUPERVISE.R, 195.589(c) (195.507(a), 195.507(b)) (also presented in: TQ.QU)

Question Text *Is qualification of supervisors in corrosion control procedures documented?*Assets Covered 88982 (1019)

Result Notes Tidewater's Tim Berry performs the regular CP maintenance operations on tanks and piping, his qualification is adequate. A 3rd party is hired for annual CP checks and any issues. Supervisors are qualified.

Except as required to be disclosed by law, any inspection documentation, including completed protocol forms, summary reports, executive summary reports, and enforcement documentation are for internal use only by federal or state pipeline safety regulators. Some inspection documentation may contain information which the operator considers to be confidential. In addition, supplemental inspection guidance and related documents in the file library are also for internal use only by federal or state pipeline safety regulators (with the exception of documents published in the federal register, such as advisory bulletins). Do not distribute or otherwise disclose such material outside of the state or federal pipeline regulatory organizations. Requests for such information from other government organizations (including, but not limited to, NTSB, GAO, IG, or Congressional Staff) should be referred to PHMSA Headquarters Management.

Report Filters: Results: all