Inspection Output (IOR)

Inspection Information

Inspection Name Cascade OQ 8051

> Status PLANNED Start Year 2020 System Type GD

Protocol Set ID GD.2019.01

Operator(s) CASCADE NATURAL GAS CORP (2128)

Lead Scott Rukke

Team Members David Cullom, Dennis Ritter, Lex Vinsel, Anthony Dorrough, Derek Norwood,

Scott Anderson, Darren Tinnerstet

Observer(s) Deborah Becker, Rell Koizumi

Supervisor Joe Subsits Director Sean Mayo

Plan Submitted 11/21/2019 Plan Approval 11/22/2019 by Joe

Subsits

All Activity Start 02/10/2020 All Activity End 02/14/2020

Inspection Submitted ---

Inspection Approval --

Inspection Summary

This is a Cascade Natural Gas Operator qualification headquarters inspection. This inspection includes an office records and procedure review and a select field review of operations personnel performing covered tasks.

Records were reviewed in the office on 8/11/2020. Field inspections were conducted on 8/12/2020.

Drive days were 8/10/2020 and 8/13/2020.

CNG switched from MEA to EWN and is currently in the process of reviewing task specific AOC's under a Management of Change process.

Tasks reviewed in the office were adequate and field personnel that were inspected as part of this inspection were knowledgeable of the AOC's for the tasks observed.

Additional documentation regarding AOC's for covered tasks was requested from CNG and that documentation was provided on 8/21/2020.

The additional documents were reviewed on 2/25/2020 and an exit interview was conducted on 2/25/2020. No issues were noted.

The primary compliance contact is:

David Gutschmidt

Manager, Compliance and Operations Programs david.gutschmidt@mdu.com

Desk: 509-734-4535

Cell: 701-426-5565

Colby L. Lundstrom

Compliance, Audit Specialist

Report Filters: Results: all

Cascade OQ 8051 Page 1 of 7 Cascade Natural Gas

8113 W Grandridge Blvd, Kennewick, WA 99336

Office: 509-734-4587

Cell: 509-520-0718

Corporate Headquarters for WA State

Cascade Natural Gas Corporation

8113 W. Grandridge Blvd

Kennewick, WA 99336

Scope (Assets)

# Short Label Long Label	Asset Type	Asset IDs	Excluded Topics Pl	anned Re	quired Ins	Total pected	Required % Complete
1. CNG OQ 8051 Cascade Natural Gas - Headquarters	unit	88961	Storage Fields Bottle/Pipe - Holders Vault Offshore GOM OCS Cast or Ductile Iron Copper Pipe Aluminum pipe Abandoned	26	26	26	100.0%

^{1.} Percent completion excludes unanswered questions planned as "always observe".

Plans

# Plan Assets	Focus Directives	Involved Groups/Subgroups	Qst Type(s)	Extent Notes
1. CNG OQ 8051	n/a	MISCTOPICS.OPTRQUAL, MISCTOPICS.PROT9	P, R, O, S	Detail

Plan Implementations

											Required
	Activity	SMART	Start Date	Focus	Involved		Qst			Total	%
#	Name	Act#	End Date	Directives	Groups/Subgroups	Assets	Type(s)	Planned	Required I	nspected	Complete
1	. CNG OQ 8051		02/10/2020		all planned questions		all types	26	26	26	100.0%
			02/14/2020			assets					

^{1.} Since questions may be implemented in multiple activities, but answered only once, questions may be represented more than once in this table.

Cascade OQ 8051 Page 2 of 7

^{2.} Percent completion excludes unanswered questions planned as "always observe".

Forms

No. Entity Form Name Status Date Completed Activity Name Asset

1. Attendance List Office Records CNG OQ 8051 COMPLETED 02/25/2020 CNG OQ 8051 CNG OQ 8051

Results (all values, 26 results)

MISCTOPICS.PROT9: OQ Field Inspection

1. Question Result, ID, NA, TQ.PROT9.CORRECTION.O, 192.801(a) (192.809(a))

Question Text Have potential issues identified by the OQ plan inspection process been corrected at the operational level?

Assets Covered CNG OQ 8051

Result Notes No such event occurred, or condition existed, in the scope of inspection review.

2. Question Result, ID, Sat, TQ.PROT9.QUALIFICATIONSTATUS.O, 192.801(a) (192.809(a)) References

Question Text Verify the individuals performing the observed covered tasks are currently qualified to perform the covered tasks.

Assets Covered CNG OQ 8051

Result Notes A field inspection was conducted after the records portion of the inspection. Individuals were observed performing covered tasks and qualifications were verified.

3. Question Result, ID, References Sat, TQ.PROT9.TASKPERFORMANCE.O, 192.801(a) (192.809(a))

Question Text Verify the qualified individuals performed the observed covered tasks in accordance with the operator's procedures or operator approved contractor procedures.

Assets Covered CNG OQ 8051

Result Notes A field inspection was conducted after the records portion of the inspection. Individuals were observed performing covered tasks and qualifications were verified. The parameters of the covered tasks were reviewed according to the operators procedures manual. An example is fusion. The temperatures observed were in accordance with procedures.

4. Question Result, ID, Sat, TQ.PROT9.AOCRECOG.O, 192.801(a) (192.809(a)) References

Question Text Verify the individuals performing covered tasks are cognizant of the AOCs that are applicable to the tasks observed.

Assets Covered CNG OQ 8051

Result Notes A field inspection was conducted after the records portion of the inspection. Individuals were observed performing covered tasks and qualifications were verified. In addition AOC questions were asked during some covered tasks. An example was fusion. The OQ'd employee was able to identify AOC's that may be encountered during fusion.

5. Question Result, ID, NA, TQ.PROT9.VERIFYQUAL.O, 192.801(a) (192.809(a))

Question Text Observe in the field (job site, local office, etc.) that the foreman/supervisor/manager has verified the qualification of the individual performing the task, that the qualification records are current, and ensure the personal identification of all individuals performing covered tasks are checked, prior to task performance.

Assets Covered CNG OQ 8051

Result Notes No such activity/condition was observed during the inspection.

MISCTOPICS.OPTRQUAL: Operator Qualification

6. Question Result, ID, References Sat, TQ.OQ.OQCONTRACTOR.P, 192.805(b) (192.805(c), 192.805(d), 192.805(e), 192.805(f))

Question Text Does the OQ plan require other entities that perform covered tasks on behalf of the operator to be qualified?

Assets Covered CNG OQ 8051

Cascade OQ 8051 Page 3 of 7

Result Notes OPS 800. Step 12.

CNG uses EWN Energy World Net to qualify employees.

CNG requires all of their contractors to use EWN also. This assists in their tracking and assurance of contractor qualification.

7. Question Result, ID, Sat, TQ.OQ.OQPLAN.P, 192.805(a) (192.801(b))

Question Text Is there an OQ plan that includes covered tasks, and the basis used for identifying covered tasks? Assets Covered CNG OQ 8051

Result Notes OPS 800

Step 1 and 4.3

Reviewed the list of covered tasks.

8. Question Result, ID, Sat, TQ.OQ.CHANGENOTIFY.P, 192.805(i)

Question Text Does the process require significant OQ program changes to be identified and the Administrator or State agency notified?

Assets Covered CNG OQ 8051

Result Notes OPS 800 3.3.8 requires notification. One notification was made and reviewed during the Annual Review.

9. Question Result, ID, Sat, TQ.OQ.CHANGERECORD.R, 192.805(i) (192.805(f))

Question Text Are records maintained for changes that affect covered tasks and significant OQ plan changes? Assets Covered CNG OQ 8051

Result Notes There has been only one change since the last OQ inspection. I reviewed the letter dated 11/8/2017 stating that CNG was switching from MEA to EWN.

10. Question Result, ID, Paferences Sat, TQ.OQ.EVALMETHOD.P, 192.805(b) (192.803, 192.809(d), 192.809(e))

Question Text Are evaluation methods established and documented appropriate to each covered task?

Assets Covered CNG OQ 8051

Result Notes OPS 800

4.5.1

Reviewed some covered tasks on a sampling basis. Gas detectors in compression stations. Procedures state 3% methane calibration gas. Should be 2.5%. A new procedure has been written. It was suggested that they record the as found and as left LEL on the gas detectors also. They have modified their form.

11. Question Result, ID, Sat, TQ.OQ.MOC.P, 192.805(f)

Question Text Does the OQ program identify how changes to procedures, tools standards and other elements used by individuals in performing covered tasks are communicated to the individuals, including contractor individuals, and how these changes are implemented in the evaluation method(s)?

Assets Covered CNG OQ 8051

Result Notes OPS 800 section 8. Info is communicated either company wide or to specific districts that handle unique system tasks.

CP 742 is being modified based on this inspection and CNG will send us the communication to the Mt Vernon District that handles the compressor.

Cascade OQ 8051 Page 4 of 7

12. Question Result, ID, References Sat, TQ.OQ.NONQUALIFIED.P, 192.805(c)

Question Text Are there provisions for non-qualified individuals to perform covered tasks while being directed and observed by a qualified individual, and are there restrictions and limitations placed on such activities?

Assets Covered CNG OQ 8051

Result Notes Step 4.7 of OPS 800.

Reviewed DIF analysis on a sampling basis. DIF - Difficulty, Importance and Frequency.

13. Question Result, ID, Sat, TQ.OQ.OQCONTRACTOREQUIV.P, 192.805(h) References

Question Text Does the OQ plan document that the operator has assured that the procedures on which an OQ vendor has evaluated qualified personnel are the same or consistent with those used by the operator for employees and contractors in the field?

Assets Covered CNG OQ 8051

Result Notes Both CNG and all contractors use the EWN OG program to qualify individuals and specify covered tasks.

Reviewed a comparison of qualified CNG and contractor employees to ensure the evaluation frequencies were the same. No issues.

14. Question Result, ID, Sat, TQ.OQ.OQPLAN.O, 192.805(h) References

Question Text Do individuals performing covered tasks demonstrate adequate skills, knowledge, and ability?

Assets Covered CNG OQ 8051

Result Notes A field inspection was conducted after the records portion of the inspection. Individuals were observed performing covered tasks and qualifications were verified.

15. Question Result, ID, Sat, TQ.OQ.OQPLANCONTRACTOR.P, 192.805(b) (192.805(f), 192.805(c)) References

Question Text Does the OQ plan have a process to communicate the OQ plan requirements to contractors and ensure that contractors are following it?

Assets Covered CNG OQ 8051

Result Notes Contractors use the same plan EWN, as CNG.

16. Question Result, ID, NA, TQ.OQ.PERFMONITOR.R, 192.805(d) (192.805(e))

Question Text If the operator had an incident/accident where there is reason to believe that an individual contributed to the cause, do records indicate evaluation of the individual following the occurrence?

Assets Covered CNG OQ 8051

Result Notes No such event occurred, or condition existed, in the scope of inspection review. No incidents or accidents since the last OQ inspection.

17. Question Result, ID, Sat, TQ.OQ.RECORDS.R, 192.807
References

Question Text Do records document the evaluation and qualifications of individuals performing covered tasks, and can the qualification of individuals performing covered tasks be verified?

Assets Covered CNG OQ 8051

Result Notes Reviewed several employees performing covered tasks. CNG personnel carry bar coded ID which allows iPhones to read their OQ status through energy world Net. Crew inspections have been performed throughout CNG's service territory and all employees were qualified.

18. Question Result, ID, Sat, TQ.OQ.REEVALINTERVAL.P, 192.805(g)

Question Text Does the OQ plan establish and justify requirements for reevaluation intervals for each covered task? Assets Covered CNG OQ 8051

Result Notes A sampling of the DIF analysis reports were reviewed. DIF stands for Difficulty, Importance and Frequency. It is a tool CNG uses to determine the re-evaluation frequency.

19. Question Result, ID, Sat, TQ.OQ.TRAINING.P, 192.805(h)

Cascade OQ 8051 Page 5 of 7

Question Text Does the OQ program provide for initial qualification, retraining and reevaluation of individuals performing covered tasks?

Assets Covered CNG OQ 8051

Result Notes Initial OQ is step 2.1 of OP 800

Reevaluation is a repeat of the initial training at a designated frequency determined by the DIF analysis.

20. Question Result, ID, Sat, TQ.OQ.TRAINING.R, 192.807(a) (192.807(b)) References

Question Text Does the operator have records for initial qualification, retraining and reevaluation of individuals performing covered tasks?

Assets Covered CNG OQ 8051

Result Notes CNG switched from MEA to EWN in 2018.

We reviewed a sampling of initial evaluations and reevaluations of employees both MEA and EWN.

21. Question Result, ID, Sat, TQ.OQ.OQCONTRACTOR.R, 192.807(a) (192.807(b))

Question Text Are adequate records containing the required elements maintained for contractor personnel?

Assets Covered CNG OQ 8051

Result Notes Both CNG and all contractors use EWN. This helps CNG track contractor personnel.

22. Question Result, ID, Sat, TQ.OQ.OTHERENTITY.R, 192.805(b) (192.805(c), 192.803) References

Question Text If the operator employs other entities to perform covered tasks, such as mutual assistance, are adequate records containing the required elements maintained?

Assets Covered CNG OQ 8051

Result Notes Section 14.5 details Mutual Assistance agreements.

Mutual assistance has not been required though so no records are available.

23. Question Result, ID, References Sat, TQ.OQ.ABNORMAL.P, 192.803

Question Text Does the OQ Plan contain requirements to assure that individuals performing covered tasks are able to recognize and react to abnormal operating conditions (AOCs)?

Assets Covered CNG OQ 8051

Result Notes Section 2.3, mentions AOC.s.AOC's are in CNG's O&M under task specific procedures.

24. Question Result, ID, Sat, TQ.OQ.ABNORMAL.R, 192.807(a) (192.807(b), 192.803) References

Question Text Do records document evaluation of qualified individuals for recognition and reaction to AOCs?

Assets Covered CNG OQ 8051

Result Notes Cascade Nat Gas is in the process of working through a Management of Change (MOC) process to review all covered tasks including AOC's. Cascade switched from MEA to EWN. Tasks reviewed in the office included AOC's. Field inspections were conducted after the records portion and personnel were able to identify AOC's.

25. Question Result, ID, References Sat, TQ.OQ.ABNORMAL.O, 192.803

Question Text Do individuals performing covered tasks have adequate knowledge to recognize and react to abnormal operating conditions?

Assets Covered CNG OQ 8051

Result Notes Field crews were inspected as part of this inspection and they were knowledgeable of the AOC's associated with the covered tasks being performed.

26. Question Result, ID, Sat, TQ.OQ.PERFMONITOR.P, 192.805(d) (192.805(e))

Question Text Does the program include provisions to evaluate an individual if there is reason to believe that performance of a covered task contributed to an incident or accident as defined in Parts 192 and 195 or there is reason to believe an individual is no longer qualified to perform a covered task?

Cascade OQ 8051 Page 6 of 7

Assets Covered CNG OQ 8051

Result Notes The procedure is found in OP 800 under section 5. CNG has no OQ issues related to accidents or incidents

Report Parameters: Results: all

Except as required to be disclosed by law, any inspection documentation, including completed protocol forms, summary reports, executive summary reports, and enforcement documentation are for internal use only by federal or state pipeline safety regulators. Some inspection documentation may contain information which the operator considers to be confidential. In addition, supplemental inspection guidance and related documents in the file library are also for internal use only by federal or state pipeline safety regulators (with the exception of documents published in the federal register, such as advisory bulletins). Do not distribute or otherwise disclose such material outside of the state or federal pipeline regulatory organizations. Requests for such information from other government organizations (including, but not limited to, NTSB, GAO, IG, or Congressional Staff) should be referred to PHMSA Headquarters Management.

Cascade OQ 8051 Page 7 of 7