S – Satisfactory U – Unsatisfactory N/A – Not Applicable N/C – Not Checked If an item is marked U, N/A, or N/C, an explanation must be included in this report.

A completed **Standard Inspection Checklist, OQ Field Validation Protocol form and Cover Letter/Field Report** are to be submitted to the Chief Engineer within **30 days** from completion of the inspection.

	Inspection Report								
Inspection ID/Docket Nu	mber	6198							
Inspector Name & Submit Date		Dave Cullom – 10/13/2015							
Chief Eng Name & Review/Date		Joe Subsits – 10/23/2015							
		Operator Information							
Name of Operator:	Akzo	Nobel Pulp and Performance Chemicals, Inc.		OP ID #:	32358				
Name of Unit(s):	Akzo	Nobel Pulp and Performance Chemicals, Inc.							
Records Location:	2701	Road N NE Moses Lake, WA 98837							
Date(s) of Last (unit) Inspection:	10/15	/12 -10/16/12	Inspection Date(s):	9/15/2015 -	- 9/16/2015				

Inspection Summary:

This inspection consisted of a review of Akzo Nobel's pipeline facilities Operator Qualification (OQ) program and Public Awareness (PA) program. Staff reviewed design documents and pump curves to ensure the system is operating within its MAOP as part of the record verification process.

It is an 8-inch PE system which operates at 15 psig. The gas transported is Hydrogen. Compressors are incapable of exceeding this pressure. The line is about 2700 ft in length. Most of the system is in Akzo Nobel's and Simplot's property. The operator was assisted by Bob Cosentino.

Investigation Findings:

1. <u>WAC 480-93-188 Gas leak surveys</u>

- (3) Each gas pipeline company must conduct gas leak surveys according to the following minimum frequencies:
 - (e) Unodorized gas pipelines at least monthly.

Finding(s):

The hydrogen pipeline is unodorized. The required leak survey frequency is at least monthly. Leak surveys were performed in February and January 2015 with expired operator qualifications. In March, April, May, June, and July of 2015 there was no documentation that leak surveys were performed. Previously in 2013 and 2014, the leak surveys were all complete and the operator performing the covered task had current qualifications.

2. WAC 480-93-180 Plans and procedures.

(1) Each gas pipeline company must have and follow a gas pipeline plan and procedure manual (manual) for operation, maintenance, inspection, and emergency response activities that is specific to the gas pipeline company's system. The manual must include plans and procedures for meeting all applicable requirements of 49 C.F.R. §§ 191, 192 and chapter <u>480-93</u> WAC, and any plans or procedures used by a gas pipeline company's associated contractors.

S – Satisfactory U – Unsatisfactory N/A – Not Applicable N/C – Not Checked If an item is marked U, N/A, or N/C, an explanation must be included in this report.

Inspection Summary:

Finding(s):

There were two leak surveys being performed by an employee that exceeded the 3 year requalification interval. These surveys were performed in January and February 2015 with qualifications that were not current. The operator did not follow their procedure to ensure that there was no lapse in qualifications. The re-evaulation interval is three years per the operator qualification manual in section 5.12.

HQ Address:			System/Unit Name & Address:			
`			Akzo Nobel Pulp and Performance Chemicals, Inc.			
Marietta, GA 30062			2701 Road "N" NE			
			Moses Lake, WA			
Co. Official:	Jimmy Jordan	, Corporate HSE Manager	Phone No.:	(509) 765-6400		
Phone No.:	662-240-8613	Office	Fax No.:	(509) 765-5557		
Fax No.:	662-240-8657	Fax	Emergency Phone No.:	(509) 764-1500		
Emergency Phone N	None provided	l				
Persons Int	erviewed	Title		Phone No.		
Robert Co	osentino	President & CEO, Co	sentino Consulting Inc.	360-200-4959		
Lind Bir	ıgham	Manager HS	E and Logistics	509-764-1502		
	-		-			

WU	WUTC staff conducted an abbreviated procedures inspection on 192 O&M and WAC items that changed since the last inspection. This checklist focuses on Records and Field items per a routine standard inspection.						
	(check one below and enter appropriate date)						
	Team inspection was performed (Within the past five years.) or, Date:						
	Other WUTC Inspector reviewed the O & M Manual (Since the last yearly review of the manual by the operator.) A manual review was conducted in Q1 2015. Copy of review results are attached.	Date:	January 26, 2015				
	OQ Program Review (PHMSA Form 14) ***Notes – We conducted a full OQ program audit during this inspection ***	Date:	9/15/2015				

	GAS SYSTEM OPERATIONS					
Gas Supplier	Gas Supplier Self (Hydrogen) is created as a by-product of Akzo's manufacturing process.					
Services: <i>Residential</i> 0						
Number of repor	table safety related conditions last year 0	Number of deferred leaks in system 0				
Number of <u>non-reportable</u> safety related conditions last year 0		Number of third party hits last year 0				

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GAS SYSTEM OPERATIONS							
	ansmission pipeline within unit (total miles 4 areas) 0.5 Total, 0.0 in class 3&4	and miles in	Miles of main within inspection unit(total miles and miles in class 3 & 4 areas) 0.0				
	Operating Pressure(s):		MAOP (Within last year)	Actual Operating Pressure (At time of Inspection)			
Feeder:	None		None	None			
Town:	None		None	None			
Other:	15 psig		15	14.5 (per PIC-4202)			
	perator have any transmission pipelines?	This is the only transmission lin	his is the only pipeline and it currently classified as distribution, but behaves more like a ansmission line				
Compresso	or stations? Use Attachment 1.	No					

Pipe Specifications:			
Year Installed (Range)	1995	Pipe Diameters (Range)	Single size, 8 inch
Material Type	HDPE PE3408	Line Pipe Specification Used	ASTM D2513
			Resin type PE3408
Mileage	0.5	SMYS %	26.4% calculated per Al Jones and
			Bob, but %SMYS cannot be used
			for plastic pipe calculations.

Operator Qualification Field Validation

Important: Per OPS, the OQ Field Inspection Protocol Form (Rev 4, May 2007) shall be used by the inspector as part of this standard inspection. When completed, the inspector will upload this information into the PHMSA OQ Database (OQDB) located at <u>http://primis.phmsa.dot.gov/oqdb/home.oq</u> **Date Completed/Uploaded** Will upload after Chief Engineer reviews inspection documents.

Integrity Management Field Validation

Important: Per PHMSA, IMP Field Verification Form (**Rev 6/18/2012**) shall be used by the inspector as part of this standard inspection. When completed, the inspector will upload this information into the PHMSA IM Database (IMDB) located at http://primis.phmsa.dot.gov/gasimp/home.gim **Date Completed/Uploaded:** Not a part of DIMP.

PART 199 Drug and Alcohol Testing Regulations and Procedures				NA	NC
Subparts A - C	Drug & Alcohol Testing & Misuse Prevention Program – Use PHMSA Form #13, Rev 3/19/2010. Do not ask the company to have a drug and alcohol expert available for this portion of your inspection.	X			

		REPORTING RECORDS	S	U	N/A	N/C
1.	49 U.S.C. 60132, Subsection (b)	For Gas Transmission Pipelines and LNG Plants. Submission of Data to the National Pipeline Mapping System Under the Pipeline Safety Improvement Act of 2002 Updates to NPMS: Operators are required to make update submissions every 12 months if any system modifications have occurred. <u>If no modifications have occurred since the last</u> <u>complete submission (including operator contact information), send an email to</u> <u>opsgis@rspa.dot.gov stating that fact.</u> Include operator contact information with all updates. ***Notes - Done and in Pipeline File. Email sent 2/2015.****	х			
2.	RCW 81.88.080	Pipeline Mapping System: Has the operator provided accurate maps (or updates) of pipelines, operating over two hundred fifty pounds per square inch gauge, to specifications developed by the commission sufficient to meet the needs of first responders? ***Notes - See appendix B of manual*****	Х			

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		REPORTING RECORDS	S	U	N/A	N/C
3.	191.5	Immediate Notice of certain incidents to NRC (800) 424-8802, or electronically at <u>http://www.nrc.uscg.mil/nrchp.html</u> , and additional report if significant new information becomes available. Operator must have a written procedure for calculating an initial estimate of the amount of product released in an accident. ***Notes – Procedure located In Section 9.1.3			x	
4.	191.7	Reports (except SRCR and offshore pipeline condition reports) must be submitted electronically to PHMSA at <u>http://portal.phmsa.dot.gov/pipeline</u> at unless an alternative reporting method is authorized IAW with paragraph (d) of this ***Notes - Procedure located In Section 9.1.3			х	
5.	191.15(a)	30-day follow-up written reports to PHMSA (Form F7100.2) Submittal must be electronically to <u>http://pipelineonlinereporting.phmsa.dot.gov</u> ***Notes - Procedure located In Section 9.1.4			х	
6.	191.15(c)	Supplemental report (to 30-day follow-up) ***Notes – Procedure located In Section 9.1.4			Х	
7.	191.17	Complete and submit DOT Form PHMSA F 7100-2.1 by March 15 of each calendar year for the preceding year. (<i>NOTE: June 15, 2011 for the year 2010</i>). ***Notes - Procedure located In Section 9.1.1 ****Verified submission****	х			
8.	191.22	Each operator must obtain an OPID, validate its OPIDs, and notify PHMSA of certain events at <u>http://portal.phmsa.dot.gov/pipeline</u> ***Notes - Procedure located In Section 9.1.5	х			
9.	191.23	Filing the Safety Related Condition Report (SRCR) ***Notes - Procedure located In Section 9.1.2			Х	
10.	191.25 49 U.S.C. 60139, Subsection (b)(2)	 Filing the SRCR within 5 days of determination, but not later than 10 days after discovery. ***Notes - Procedure located In Section 9.1.2 and form F-25 and procedure P-5 Note: Operators of gas transmission pipelines that if the pipeline pressure exceeds maximum allowable operating pressure (MAOP) plus the build-up, owner/operator must report the exceedance to PHMSA on or before the fifth day following the date on which the exceedance occurs. The report should be titled ''Gas Transmission MAOP Exceedance'' and provide the following information: The name and principal address of the operator date of the report, name, job title, and business telephone number of the person submitting the report. The name, job title, and business telephone number of the person who determined the condition exists. The date the condition was discovered and the date the condition was first determined to exist. The location of the condition, with reference to the town/city/county and state or offshore site, and as appropriate, nearest street address, offshore platform, survey station number, milepost, landmark, and the name of the commodity transported or stored. The corrective action taken before the report was submitted and the planned follow-up or future corrective action, including the anticipated schedule for starting and concluding such action. 			x	
11.	.605(d)	Instructions to enable operation and maintenance personnel to recognize potential Safety Related Conditions ***Notes – This is in Procedure P-5	Х			
12.	191.27	Offshore pipeline condition reports – filed within 60 days after the inspections ***Notes - None ***			х	
13.	192.727(g)	Abandoned facilities offshore, onshore crossing commercially navigable waterways reports ***Notes - None***			X	
14.	480-93-200(1)	Telephonic Reports to UTC Pipeline Safety Incident Notification 1-888-321-9144 (Within 2 hours) for events which results in; ***Notes - Procedure located In Section 9.2.2.a				
15.	480-93-200(1)(a)	A fatality or personal injury requiring hospitalization; ***Notes - Procedure located In Section 9.2.1.a.I			x	
16.	480-93-200(1)(b)	Damage to property of the operator and others of a combined total exceeding fifty thousand dollars; ***Notes - Procedure located In Section 9.2.1.a.II			X	

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		REPORTING RECORDS	S	U	N/A	N/C
17.	480-93-200(1)(c)	The evacuation of a building, or high occupancy structures or areas; ***Notes - Procedure located In Section 9.2.1.a.III			X	
18.	480-93-200(1)(d)	The unintentional ignition of gas; ***Notes - Procedure located In Section 9.2.1.a.IV			Х	
19.	480-93-200(1)(e)	The unscheduled interruption of service furnished by any operator to twenty five or more distribution customers; ***Notes -Not distribution *****			Х	
20.	480-93-200(1)(f)	A pipeline pressure exceeding the MAOP plus ten percent or the maximum pressure allowed by proximity considerations outlined in WAC 480-93-020; ***Notes - Procedure located In Section 9.2.1.a.V			х	
21.	480-93-200(1)(g)	Is significant, in the judgment of the operator, even though it does not meet the criteria of (a) through (f) of this subsection; ***Notes - Procedure located In Section 9.2.1.a.VI			Х	
22.	480-93-200(2)	Telephonic Reports to UTC Pipeline Safety Incident Notification 1-888-321-9146 (Within 24 hours) for; ***Notes - Procedure located In Section 9.2.2				
23.	480-93-200(2)(a)	The uncontrolled release of gas for more than two hours; ***Notes - Procedure located In Section 9.2.2.a.i			Х	
24.	480-93-200(2)(b)	The taking of a high pressure supply or transmission pipeline or a major distribution supply gas pipeline out of service; ***Notes - Procedure located In Section 9.2.2.a.ii			Х	
25.	480-93-200(2)(c)	A gas pipeline operating at low pressure dropping below the safe operating conditions of attached appliances and gas equipment; or ***Notes - Procedure located In Section 9.2.2.a.iii			х	
26.	480-93-200(2)(d)	A gas pipeline pressure exceeding the MAOP ***Notes - Procedure located In Section 9.2.2.a.iv			Х	
27.	480-93-200(4)	Did written incident reports (within 30 days of telephonic notice) include the following ***Notes - Procedure located In Section 9.2.1.b				
28.	480-93-200(4)(a)	Name(s) and address(es) of any person or persons injured or killed, or whose property was damaged; ***Notes - Procedure located In Section 9.2.1.b.i			Х	
29.	480-93-200(4)(b)	The extent of injuries and damage; ***Notes - Procedure located In Section 9.2.1.b.ii			Х	
30.	480-93-200(4)(c)	A description of the incident or hazardous condition including the date, time, and place, and reason why the incident occurred. If more than one reportable condition arises from a single incident, each must be included in the report; ***Notes - Procedure located In Section 9.2.1.b.iii			x	
31.	480-93-200(4)(d)	A description of the gas pipeline involved in the incident or hazardous condition, the system operating pressure at that time, and the MAOP of the facilities involved; ***Notes - Procedure located In Section 9.2.1.b.iv			х	
32.	480-93-200(4)(e)	The date and time the gas pipeline company was first notified of the incident; 9.2.1.b.iv			Х	
33.	480-93-200(4)(f)	The date and time the ((operators')) gas pipeline company's first responders arrived on-site; ***Notes - Procedure located In Section 9.2.1.b.v			Х	
34.	480-93-200(4)(g)	The date and time the gas ((facility)) pipeline was made safe; ***Notes - Procedure located In Section 9.2.1.b.vi			Х	
35.	480-93-200(4)(h)	The date, time, and type of any temporary or permanent repair that was made; ***Notes - Procedure located In Section 9.2.1.b.vii			Х	
36.	480-93-200(4)(i)	The cost of the incident to the ((operator)) gas pipeline company; ***Notes - Procedure located In Section 9.2.1.b.viii			Х	
37.	480-93-200(4)(j)	Line type; ***Notes - Procedure located In Section 9.2.1.b.ix			Х	
38.	480-93-200(4)(k)	City and county of incident; and ***Notes - Procedure located In Section 9.2.1.b.x			Х	
39.	480-93-200(4)(1)	Any other information deemed necessary by the commission. ***Notes - Procedure located In Section 9.2.1.b.xi			Х	
40.	480-93-200(5)	Supplemental report if required information becomes available after 30 day report submitted ***Notes - Procedure located In Section 9.2.1.d			Х	
41.	480-93-200(6)	Written report within 5 days of receiving the failure analysis of any incident or hazardous condition due to construction defects or material failure ***Notes - Procedure located In Section 9.2.3			x	
42.	480-93-200(7)	Filing Reports of Damage to Gas Pipeline Facilities to the commission. (eff 4/1/2013) (Via the commission's Virtual DIRT system or on-line damage reporting form) ***Notes - AKZO is a member of DIRT and would report if a damage or near miss were to occur.				

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		REPORTING RECORDS	S	U	N/A	N/C
43.	480-93-200(7)(a)	Does the operator report to the commission the requirements set forth in RCW 19.122.053(3) (a) through (n) ***Notes - AKZO is a member of DIRT and would report if a damage or near miss were to occur.****	~		x	
44.	480-93-200(7)(b)	Does the operator report the name, address, and phone number of the person or entity that the company has reason to believe may have caused damage due to excavations conducted <u>without facility locates</u> first being completed? ***Notes- AKZO is a member of DIRT and would report if a damage or near miss were to occur.***			x	
45.	480-93-200(7)(c)	Does the operator retain all damage and damage claim records it creates related to damage events reported under 93-200(7)(b), including photographs and documentation supporting the conclusion that a facilities locate was not completed? Note: Records maintained for two years and made available to the commission upon request. Yes, this is required to be filed as facility form F-31 ***Notes – The operator has had no damages***			х	
46.	480-93-200(8)	Does the operator provide the following information to excavators who damage gas pipeline facilities? Yes, if a damage should ever occur				
47.	480-93-200(8)(a)	• Notification requirements for excavators under RCW 19.122.050(1)			Х	
48.	480-93-200(8)(b)	 A description of the excavator's responsibilities for reporting damages under RCW 19.122.053; and 			X	
49.	480-93-200(8)(c)	 Information concerning the safety committee referenced under RCW 19.122.130, including committee contact information, and the process for filing a complaint with the safety committee. 			х	
50.	480-93-200(9)	 Reports to the commission only when the operator or its contractor observes or becomes aware of the following activities An excavator digs within thirty-five feet of a transmission pipeline, as defined by RCW 19.122.020(26) without first obtaining a facilities locate; (200(9)(a) A person intentionally damages or removes marks indicating the location or presence of gas pipeline facilities. 200(9)(b) ***Notes - AKZO is a member of DIRT and would report if a damage or near miss were to occur.**** 			х	
51.	480-93-200(10)	Annual Reports filed with the commission no later than March 15 for the proceeding calendar year ***Notes - Procedure located In Section 9.2.4				
52.	480-93-200(10)(a)	A copy of PHMSA F-7100.1-1 and F-7100.2-1 annual report required by U.S. Department of Transportation, PHMSA/Office of Pipeline Safety ***Notes – Submission requirement procedure located In Section 9.2.4.a.i ***	х			
53.	480-93-200(10)(b)	Reports detailing all construction defects and material failures resulting in leakage. Categorizing the different types of construction defects and material failures. The report must include the following: (i) Types and numbers of construction defects; and (ii) Types and numbers of material failures. ****Notes – Procedure located in 9.2.4.a.iii, but none has occurred***			x	
54.	480-93-200(11)	Providing updated emergency contact information to the commission and appropriate officials of all municipalities where gas pipeline companies have facilities ***Notes - Procedure located In Section 9.2.5.a	х			
55.	480-93-200(12)	Providing by email, reports of daily construction and repair activities no later than 10:00 a.m. ***Notes – The procedure is located In Section 9.2.6, but no construction has occurred ****			x	
56.	480-93-200(13)	Submitting copy of DOT Drug and Alcohol Testing MIS Data Collection Form when required ***Notes – Procedure located In Section 9.2.7	х			

Comments:

14-50 ***Notes - No incidents or damage has occurred.***

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	CUSTOMER a	and EXCESS FLOW VALVE INSTALLATION NOTIFICATION	S	U	N/A	N/C
57.	192.16	Customer notification - Customers notified, within 90 days , of their responsibility for those service lines not maintained by the operator ***Notes -Section 11.5.3 - N/A – No customers***			х	
58.	192.381	Does the excess flow valve meet the performance standards prescribed under §192.381? ****Notes – No EFVs***			х	
59.	192.383	Does the operator have an installation and reporting program for excess flow valves and does the program meet the requirements outlined in §192.383? Are records adequate? ****Notes – No EFVs***			х	

		CONSTRUCTION RECORDS	S	U	N/A	N/C
60.	480-93-013	OQ records for personnel performing New Construction covered tasks			Х	
61.	192.225	Test Results to Qualify Welding Procedures			Х	
62.	192.227	Welder Qualification			Х	
63.	480-93-080(1)(b)	Appendix C Welders re-qualified 2/Yr (7.5Months)			Х	
64.	480-93-080(2)	Plastic pipe joiners re-qualified 1/Yr (15 Months)			Х	
65.	480-93-080(2)(b)	Plastic pipe joiners re-qualified if no production joints made during any 12 month period			Х	
66.	480-93-080(2)(c)	Tracking Production Joints or Re-qualify joiners 1/Yr (12Months)			Х	
67.	480-93-115(2)	Test leads on casings (without vents) installed after 9/05/1992			Х	
68.	480-93-115(3)	Sealing ends of casings or conduits on transmission lines and mains			Х	
69.	480-93-115(4)	Sealing ends (nearest building wall) of casings or conduits on services			Х	
70.	192.241(a)	Visual Weld Inspector Training/Experience			Х	
71.	192.243(b)(2)	Nondestructive Technician Qualification			Х	
72.	192.243(c)	NDT procedures			Х	
73.	192.243(f)	Total Number of Girth Welds			Х	
74.	192.243(f)	Number of Welds Inspected by NDT			Х	
75.	192.243(f)	Number of Welds Rejected			Х	
76.	192.243(f)	Disposition of each Weld Rejected			Х	
77.	.273/.283	Qualified Joining Procedures Including Test Results			Х	
78.	192.303	Construction Specifications ***Notes – Procedure located In Section D			Х	
79.	192.325 WAC 480-93- 178(4)(5)	Underground Clearances ***Notes – Procedure located In Section 11.2.7			Х	
80.	192.327	Amount, location, cover of each size of pipe installed ***Notes - Procedure located In Section 11.2.7 & Appendix B			X	
81.	480-93-160(1)	Report filed 45 days prior to construction or replacement of transmission pipelines ≥ 100 feet in length ***Notes – Procedure located in Section 9.2.1.6			X	
82.	480-93-160(2)	Did report describe the proposed route and the specifications for the pipeline and must include, but is not limited to the following items: ***Notes – Procedure located In Section 9.2.1.6			х	
83.	480-93-160(2)(a)	Description and purpose of the proposed pipeline;			Х	

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		 480-93-160(2)(b) and delineation of class location as defined in 49 CFR Part 192.5, and incorporated boundaries along the route. 480-93-160(2)(c) Location and specification of principal valves, regulators, and other auxiliary equipment to be installed as a part of the pipeline system to be constructed 480-93-160(2)(d) MAOP for the gas pipeline being constructed; 480-93-160(2)(e) Location and construction details of all river crossings or other unusual construction requirements encountered en route. 480-93-160(2)(f) Proposed corrosion control program to be followed inc specs for coating and wrapping, and method to ensure the integrity of the coating using holiday detection equipment; 480-93-160(2)(g) Welding specifications; and 480-93-160(2)(h) Bending procedures to be followed if needed. 480-93-160(2)(h) Commission notified 2 days prior to pressure testing pipelines with an MAOP producing 				
84.	480-93-160(2)(b)				х	
85.	480-93-160(2)(c)	Location and specification of principal valves, regulators, and other auxiliary equipment to be installed as a part of the pipeline system to be constructed			X	
86.	480-93-160(2)(d)	MAOP for the gas pipeline being constructed;			Х	
87.	480-93-160(2)(e)				X	
88.	480-93-160(2)(f)				х	
89.	480-93-160(2)(g)	Welding specifications; and			Х	
90.	480-93-160(2)(h)	Bending procedures to be followed if needed.			Х	
91.	480-93-170(1)	Commission notified 2 days prior to pressure testing pipelines with an MAOP producing a hoop stress \geq 20% SMYS?			X	
92.	480-93-170(7)	Pressure tests records at a minimum include required information listed under 480-93- 170(a-h)			X	
93.	480-93-170(9)	Individual pressure test records maintained for single installations where multiple pressure tests were performed?			X	
94.	480-93-170(10)	Pressure Testing Equipment checked for accuracy/intervals (Manufacturers Rec or Operators schedule)			X	
95.	480-93-175(2)	Study prepared and approved prior to moving and lowering of metallic pipelines > 60 psig			X	
96.	480-93-175(4)	Leak survey within 30 days of moving or lowering pipelines ≤ 60 psig			Х	

Comments:

Notes 60-96 - No new construction or repairs since the last inspection*

	192.517(a) Not above 100 psig*** 192.517(b) Pressure Testing (operates below 100 psig, service lines, plastic lines) – 5 years Appendix D ****Notes – There is a letter indicating a pressure test in pipel database**** 192.605(a) Procedural Manual Review – Operations and Maintenance (1 per yr/15 months) Note: Including review of OQ procedures as suggested by PHMSA - ADB-09-0: 2/7/09 Page 3 of the manual ***Notes – Dated 12/15/14 by CCI*** 192.605(b)(3) Availability of construction records, maps, operating history to operating persons ***Notes - Procedure located In Section 3.2.1*** 480-93-018(3) Records, including maps and drawings updated within 6 months of completion o construction activity? ***Notes – Procedure located In Section 1.11.1.e			U	N/A	N/C
97.	192.517(a)	Pressure Testing (operates at or above 100 psig) – useful life of pipeline ***Notes – Not above 100 psig***			х	
98.	192.517(b)	Appendix D ****Notes – There is a letter indicating a pressure test in pipeline	X			
99.	192.605(a)	Procedural Manual Review – Operations and Maintenance (1 per yr/15 months) Note: Including review of OQ procedures as <u>suggested</u> by PHMSA - ADB-09-03 dated 2/7/09 Page 3 of the manual ***Notes – Dated 12/15/14 by CCI***	X			
100.	192.605(b)(3)	Availability of construction records, maps, operating history to operating personnel ***Notes - Procedure located In Section 3.2.1***	Х			
101.	480-93-018(3)	Records, including maps and drawings updated within 6 months of completion of construction activity? ***Notes – Procedure located In Section 1.11.1.e	Х			
102.	192.605(b)(8)	Periodic review of personnel work – effectiveness of normal O&M procedures ***Notes - Procedure located In Section 1.10 ***Notes – Every year in December CCI performs a review of documentation for personnel****	X			
103.	192.605(c)(4)	Periodic review of personnel work – effectiveness of abnormal operation procedures ***Notes – Procedure Located In Section 8.4.3 ***Notes – There has been no abnormal operations***			x	
104.	192.609	Class Location Study (If applicable) section 3.5			Х	

Utilities and Transportation Commission Standard Inspection Report for Intrastate Gas Distribution Systems Records Review and Field Inspection U - Unsatisfactory N/A - Not Applicable N/A

S – Satisfactory U – Unsatisfactory N/C – Not Checked If an item is marked U, N/A, or N/C, an explanation must be included in this report.

		OPERATIONS and MAINTENANCE RECORDS	S	U	N/A	N/C
105.	192.611	Confirmation or revision of MAOP section 2.4 & Appendix D ***Notes – There is a procedure in place if the system were to become an HCA****	Х			
106.		Damage Prevention (Operator Internal Performance Measures)				
107.		Does the operator have a quality assurance program in place for monitoring the locating and marking of facilities? Do operators conduct regular field audits of the performance of locators/contractors and take action when necessary? (CGA Best Practices v. 6.0, Best Practice 4-18. Recommended only, not required) ***Notes - N/A Permanently marked	x			
108.		Does operator including performance measures in facility locating services contracts with corresponding and meaningful incentives and penalties? ***Notes - N/A Permanently marked	X			
109.		Do locate contractors address performance problems for persons performing locating services through mechanisms such as re-training, process change, or changes in staffing levels? ***Notes - N/A Permanently marked	X			
110.		Does the operator periodically review the Operator Qualification plan criteria and methods used to qualify personnel to perform locates? N/A Permanently marked	Х			
111.	192.614	Review operator locating and excavation <u>procedures</u> for compliance with state law and regulations. ***Notes – Procedure located In Section 5, Procedure P-1	Х			
112.		Are locates are being made within the timeframes required by state law and regulations? Examine record sample. ***Notes - N/A Permanently marked	Х			
113.		Are locating and excavating personnel properly <u>qualified</u> in accordance with the operator's Operator Qualification plan and with federal and state requirements? OQ Records ****Notes - Done once 5 years ago ****	X			
114.		 Follow-up inspection performed on the pipeline where there is reason to believe the pipeline could be damaged .614(c) (6) 1. Is the inspection the done as frequently as necessary during and after the activities to verify the integrity of the pipeline? 2. In the case of blasting, does the inspection include leakage surveys? ****Notes There has not been reason to believe the pipeline had been damage. The procedure is in section 5.7**** 			х	

115.		Emergency Response Plans	S	U	N/A	N/C
116.	192.603(b)	Prompt and effective response to each type of emergency .615(a)(3) Note: Review operator records of previous accidents and failures including third-party damage and leak response ***Notes - I checked AKZO Prepared emergency response plan No accidents or emergencies****			x	
117.	192.615(b)(1)	Location Specific Emergency Plan ***Notes - I checked AKZO Prepared emergency response plan****	Х			
118.	192.615(b)(2)	Emergency Procedure training, verify effectiveness of training ***Notes - I checked AKZO Prepared emergency response plan****	Х			
119.	192.615(b)(3)	Employee Emergency activity review, determine if procedures were followed. ***Notes - I checked AKZO Prepared emergency response plan. There has not been any events****			х	
120.	192.615(c)	Liaison Program with Public Officials ***Notes - I checked AKZO Prepared emergency response plan****	Х			
121.	192.616	Public Awareness Program				

S – Satisfactory U – Unsatisfactory N/A – Not Applicable N/C – Not Checked If an item is marked U, N/A, or N/C, an explanation must be included in this report.

122.	192.616(e&f)	Documentation properly and adequately ref Awareness Program requirements - Stakeho and content, delivery method and frequency evaluations, etc. (i.e. contact or mailing rost audience contact documentation, etc. for em superintendents, program evaluations, etc.). PA Plan which is available for inspection audit conducted during the same visit***	older Audience identification, message type y, supplemental enhancements, program ters, postage receipts, return receipts, hergency responder, public officials, school See table below: All data is in the facility ****Notes – Checked during the PA full			Х
123.			ust have completed their written programs no			
		later than June 20, 2006. See 192.616(a) and				
124.		API RP 1162 Baseline* Reco	ommended Message Deliveries			
125.		Stakeholder Audience (LDC's)	Baseline Message Frequency (starting from effective date of Plan)			
		Residence Along Local Distribution System	Annual			
		LDC Customers	Twice annually			
		One-Call Centers	As required of One-Call Center			
		Emergency Officials	Annual			
		Public Officials	3 years			
		Excavator and Contractors	Annual			
		Stakeholder Audience (Transmission line operators)	Baseline Message Frequency (starting from effective date of Plan)			
		Residence Along Local Distribution System	2 years			
		One-Call Centers	As required of One-Call Center			
		Emergency Officials	Annual			
		Public Officials Excavator and Contractors	3 years Annual			
126.		* Refer to API RP 1162 for additional requirementations, supplemental requirementations	nts, recordkeeping, program evaluation, etc.			
127.	192.616(g)		other languages commonly understood by a operator's area.****Notes – Checked during me visit****			Х
128.	.616(h)	IAW API RP 1162, the operator's program four years of the date the operator's program <u>existence on June 20, 2005</u> , who must have than June 20, 2006, the first evaluation is du .616(h)****Notes – Checked during the P visit****	n was first completed. For operators in completed their written programs no later ie no later than June 20, 2010. A full audit conducted during the same			х
129.	192.616(j)	Operators of a Master Meter or petroleum gtimes annually:(1) A description of the purpose and r(2) An overview of the hazards of the(3) Information about damage preven(4) How to recognize and respond to(5) How to get additional informationoperator****	reliability of the pipeline; pipeline and prevention measures used; tion; a leak; and		x	
130.	192.617	Review operator records of accidents and fa appropriate to determine cause and preventi Note: Including excavation damage and lea emphasis) (NTSB B.10)*** Notes - None h	on of recurrence .617 k response records (PHMSA area of		х	

Records Review and Field Inspection S – Satisfactory U – Unsatisfactory N/A – Not Applicable N/C – Not Checked If an item is marked U, N/A, or N/C, an explanation must be included in this report.

					1	
131.	192.619/621/623	Maximum Allowable Operating Pressure (MAOP) Note: New PA-11 design criteria is incorporated into 192.121 & .123 (Final Rule Pub. 12/24/08) ****Notes - See Appendix D for MAOP determination. I reviewed MAOP determination for a plastic pipe system****	х			
132.	480-93-015(1)	Odorization of Gas – Concentrations adequate ***Notes – N/A not possible to odorize Reference RITA documents***			Х	
133.	480-93-015(2)	Monthly Odorant Sniff Testing ***Notes – N/A not possible to odorize Reference RITA documents ****			Х	
134.	480-93-015(3)	Prompt action taken to investigate and remediate odorant concentrations not meeting the minimum requirements ***Notes – N/A not possible to odorize Reference RITA documents ****			X	
135.	480-93-015(4)	Odorant Testing Equipment Calibration/Intervals (Annually or Manufacturers Recommendation) ***Notes – N/A not possible to odorize Reference RITA documents****			х	
136.	480-93-124(3)	Pipeline markers attached to bridges or other spans inspected? 1/yr(15 months) ***Notes - N/A No bridges****			Х	
137.	480-93-124(4)	Markers reported missing or damaged replaced within 45 days? ****Notes – Procedures located in Section 5.5.7****	Х			
138.	480-93-140(2)	Service regulators and associated safety devices tested during initial turn-on ****Notes - N/A no regulators****			Х	
139.	480-93-155(1)	Up-rating of system MAOP to >60 psig? Procedures and specifications submitted 45 days prior? ***Notes - N/A not possible to uprate this system****			Х	
140.	480-93-185(1)	Reported gas leaks promptly investigated? Graded in accordance with 480-93-186? Records retained? ***Notes - In Section 3.7 ****			Х	
141.	480-93-185(3)(a)	Leaks originating from a foreign source. Take appropriate action to protect life and property regarding the pipeline company's own facilities, and; ***Notes - N/A no other sources of Hydrogen****			Х	
142.	480-93-185(3)(b)	Leaks originating from a foreign source reported promptly/notification by mail. Records retained? ***Notes - N/A no other sources of Hydrogen****			Х	
143.	480-93-186(3)	Leak evaluations: Are follow-up inspections performed within 30 days of a leak repair? ***Notes - N/A no other sources of Hydrogen****			Х	
144.	480-93-186(4)	Leak evaluations: Grade 1 and 2 leaks (if any), downgraded once to a grade 3 without physical repair? ***Notes – Procedure located In Section 3.7			Х	
145.	480-93-187	Gas leak records: at a minimum include required information listed under 480-93-187(1-13) ***Notes – No leaks ****			Х	
146.	480-93-188(1)	Gas leak surveys ***Notes – Procedure located In Section 3.8, form F-14	Х			
147.	480-93-188(2)	Gas detection instruments tested for accuracy/intervals (Mfct recommended or monthly not to exceed 45 days) ***Notes – Procedure located In Section 3.8.4. They also function check the equipment before each survey ***	х			
148.	<mark>480-93-188(3)</mark>	Leak survey frequency (Refer to Table Below) ***Notes – It is unodorized so the required leak survey frequency is much higher – at least monthly. Leak surveys were performed in February and January 2015 with no current qualifications. March, April, May, June, and July had no documentation that leak surveys were performed. 2013 and 2014 leak surveys were all complete and the operator had current qualifications.****		X		

Records Review and Field Inspection S – Satisfactory U – Unsatisfactory N/A – Not Applicable N/C – Not Checked If an item is marked U, N/A, or N/C, an explanation must be included in this report.

	Busir	ness Districts (implement	by 6/02/07)	1/yr (15	5 months)			
		High Occupancy Struct	ures		5 months)			
		Pipelines Operating ≥ 250	0 psig	1/yr (15	5 months)			
	Other M	Mains: CI, WI, copper, unp	protected steel	2/yr (7.	5 months)			
	1							
149.	480-93-188(4)(a)	repairs ***Notes - Pro	cedure located In				Х	
150.	480-93-188(4)(b)		es, and damage co	acture construction occurs ac ould have occurred ***Notes			х	
151.	480-93-188(4)(c)	Special leak surveys - U ***Notes – Procedure		where active gas lines could on 3.8.2	be affected		Х	
152.	480-93-188(4)(d)		reas and at times of	of unusual activity, such as e	arthquake, floods,		Х	
153.	480-93-188(4)(e)	Special leak surveys - A perform a gas leak surve	After third-party exercises to eliminate the	cavation damage to services e possibility of multiple leaks s – Procedure located In S	s and underground		X	
154.	480-93-188(5)	Gas Survey Records (M	lin 5 yrs) and at a	a minimum include required rocedure located In Section	information listed	Х		
155.	480-93-188(6)			*Notes - Done while scanni		Х		
156.	192.709	Patrolling (Transmission located In Section 3.6		• Table Below) .705 ***No 4/12, 6/28/13, 11/13/14,	otes – Procedure	Х		
		Class Location		and Railroad Crossings	At All Other P	laces		
		1 and 2		r (7½ months)	1/yr (15 mon	-		
		3		r (4½ months)	2/yr (7½ mon			
		4	4/y	r (4½ months)	4/yr (4½ mon	ths)		
157.	192.709			efer to Table Below) .706 question #148 as a NOPV*			Х	
		Class Location		Required	Not Excee	d		
		1		1/yr	15 months	6		
		3		2/yr	7½ month	s		
		4		4/yr	4½ month	s		
158.	192.603(b)	Patrolling Business Dist distribution***	trict (4 per yr/4 ¹ / ₂	months) .721(b)(1) ****N	otes - Not		Х	
159.	192.603(b)	Patrolling Outside Busin Not distribution***	ness District (2 pe	er yr/7½ months) 192.721(b	o)(2) ****Notes -		Х	
160.	192.603(b)	Leakage Survey - Outsid	de Business Distr	ict (5 years) 192 .723(b)(1) *	****Notes - Not		Х	
161.	192.603(b)	Outside Busin	 Leakage Survey 192.723(b)(2) Outside Business District (5 years) Cathodically unprotected distribution lines (3 years)****Notes - Not 				X	
162.	192.603(b)			725 ****Notes - Not distrib	ution***		X	
163.	192.603(b)/.727(g)	Abandoned Pipelines; U conditions – inland pip		y Reports 192.727 N/A, *** *	**Notes – No		X	
164.	192.709		Regulating Station	s (1 per yr/15 months) .73	9 *** Notes –		X	
165.	192.709		Regulator Stations	- Capacity (1 per yr/15 mo	nths) .743		Х	

S – Satisfactory U – Unsatisfactory N/A – Not Applicable N/C – Not Checked If an item is marked U, N/A, or N/C, an explanation must be included in this report.

166.	192.709	Valve Maintenance – Transmission (1 per yr/15 months) .745 ***Notes - Located In Section 3.9	Х		
167.	192.709	Valve Maintenance – Distribution (1 per yr/15 months) .747 ****Notes - Not distribution***		Х	
168.	480-93-100(3)	Service valve maintenance (1 per yr/15 months) ****Notes - Not distribution***		Х	
169.	192.709	Vault maintenance (≥200 cubic feet)(1 per yr/15 months) .749 ****Notes - Not vaults***		Х	
170.	192. 603(b)	Prevention of Accidental Ignition (hot work permits) .751 ***Notes - Located In Section 6.1, but no instances of hot work***		Х	
171.	192. 603(b)	Welding – Procedure 192.225(b) ****Notes – PE system***		Х	
172.	192. 603(b)	Welding – Welder Qualification 192.227/.229 ****Notes – PE system***		Х	
173.	192. 603(b)	NDT – NDT Personnel Qualification .243(b)(2) ****Notes – PE system***		Х	
174.	192.709	NDT Records (pipeline life) .243(f) N/A, ****Notes – PE system***		Х	
175.	192.709	Repair: pipe (pipeline life); Other than pipe (5 years) ***Notes - Located In Section 1.11.3		Х	
176.	192.905(c)	Periodically examining their transmission line routes for the appearance of newly identified area's (HCA's) ***Notes - Located In Section 3.6 & Procedure P-9 ******Notes - The operator is performing this as part of their monthly patrols	Х		

		S	U	N/A	N/C	
177.	192.455(a)(1)	Pipeline coatings meet requirements of 192.461 (for buried pipelines installed after 7/31/71)			X	
178.	192.455(a)(2)	CP system installed on and operating within 1 yr of completion of pipeline construction (<i>after 7/31/71</i>)			Х	
179.	192.465(a)	Annual Pipe-to-soil Monitoring (1 per yr/15 months) for short sections (10% per year; all in 10 years)			Х	
180.	192.491	Test Lead Maintenance .471			Х	
181.	192.491	Maps or Records .491(a)			Х	
182.	192.491	Examination of Buried Pipe when exposed .459			Х	
183.	480-93-110(8)	CP test reading on all exposed facilities where coating has been removed			Х	
184.	192.491	Annual Pipe-to-soil monitoring (1 per yr/15 months) .465(a)			Х	
185.	192.491	Rectifier Monitoring (6 per yr/2 ¹ / ₂ months) .465(b)			Х	
186.	192.491	Interference Bond Monitoring – Critical (6 per yr/2 ¹ / ₂ months) .465(c)			Х	
187.	192.491	Interference Bond Monitoring – Non-critical (1 per yr/15 months) .465(c)			Х	
188.	480-93-110(2)	Remedial action taken within 90 days (Up to 30 additional days if other circumstances. Must document) .465(d)			Х	
189.	480-93-110(3)	CP equipment/ instrumentation maintained, tested for accuracy, calibrated, and operated in accordance with manufactures recommendations, or at appropriate schedule determined by gas company if no recommendation.			х	
190.	192.491	Unprotected Pipeline Surveys, CP active corrosion areas (1 per 3 cal yr/39 months) .465(e)			Х	
191.	192.491	Electrical Isolation (Including Casings) .467			Х	
192.	480-93-110(5)	Casings inspected/tested annually not to exceed fifteen months			Х	

S – Satisfactory U – Unsatisfactory N/A – Not Applicable N/C – Not Checked If an item is marked U, N/A, or N/C, an explanation must be included in this report.

		CORROSION CONTROL RECORDS	S	U	N/A	N/C
193.	480-93-110(5)(a)	Casings w/no test leads installed prior to 9/05/1992. Demonstrate other acceptable test methods			X	
194.	480-93-110(5)(b)	Possible shorted conditions – Perform confirmatory follow-up inspection within 90 days			X	
195.	480-93-110(5)(c)	Casing shorts cleared when practical			Х	
196.	480-93-110(5)(d)	Shorted conditions leak surveyed within 90 days of discovery. Twice annually/7.5 months			Х	
197.	192.491	Interference Currents .473			Х	
198.	192.491	Internal Corrosion; Corrosive Gas Investigation .475(a)			Х	
199.	192.491	Internal Corrosion; Internal Surface Inspection; Pipe Replacement .475(b)			Х	
200.	192.491	Internal Corrosion Control Coupon Monitoring (2 per yr/7½ months) .477			Х	
201.	192.491	Atmospheric Corrosion Control Monitoring (1 per 3 cal yr/39 months onshore; 1 per yr/15 months offshore) .481			Х	
202.	192.491	Remedial: Replaced or Repaired Pipe; coated and protected; corrosion evaluation and actions .483/.485			Х	

Comments:

Notes – 177 -202 This is a PE pipeline system**

		PIPELINE INSPECTION (Field)	S	U	N/A	N/C
203.	192.161	Supports and anchors ***Notes – None***			Х	
204.	480-93-080(1)(d)	Welding procedures located on site where welding is performed? ***Notes – PE system***			X	
205.	480-93-080(1)(b)	Use of testing equipment to record and document essential variables ***Notes – None has occurred since system construction***			X	
206.	480-93-080(2)(a)	Plastic procedures located on site where welding is performed? ***Notes – None has occurred since system construction***			X	
207.	480-93-080(3)	Identification and qualification cards/certificates w/name of welder/joiner, their qualifications, date of qualification and operator whose qualification procedures were followed. ***Notes -Section 11.5.3, None has occurred since system construction ***			X	
208.	480-93-013	Personnel performing "New Construction" covered tasks OQ qualified? ***Notes – None has occurred since system construction***			X	
209.	480-93-015(1)	Odorization ***Notes – None Hydrogen cannot be odorized per a RITA document that CCI referenced and past inspections noted that the odorant would affect the boiler's operation ** *			Х	
210.	480-93-018(3)	Updated records, inc maps and drawings made available to appropriate operations personnel?	Х			
211.	192.179	Valve Protection from Tampering or Damage ***Notes – All inside the plant locations***	Х			
212.	192.455	Pipeline coatings meet requirements of 192.461 (<i>for buried pipelines installed after</i> 7/31/71) ***Notes – None PE system***			Х	
213.	192.463	Levels of cathodic protection ***Notes – None***			Х	
214.	192.465	Rectifiers ***Notes – None***			Х	
215.	192.467	CP - Electrical Isolation ***Notes – None***			Х	
216.	192.476	Systems designed to reduce internal corrosion ***Notes – None***			Х	
217.	192.479	Pipeline Components exposed to the atmosphere ***Notes – None***			Х	
218.	192.481	Atmospheric Corrosion: monitoring ***Notes – None****Notes – None***			Х	

S – Satisfactory U – Unsatisfactory N/A – Not Applicable N/C – Not Checked If an item is marked U, N/A, or N/C, an explanation must be included in this report.

219.	PIPELINE INSPECTION (Field)				U	N/A	N/C
	192.491	Test Stations – Sufficient Number .469 ***Notes –	PE system****			X	
220.	480-93-115(2)	Casings – Test Leads (casings w/o vents installed after 9/05/1992) ***Notes – None required - PE installation No shorts possible. Casings are vented***					
221.	480-93-115(2)	Mains or transmission lines installed in casings/condu	it. Are casing ends sealed?	Х			
222.	480-93-115(4)	Service lines installed in casings/conduit. Are casing e sealed? ***Notes – None***			X		
223.	192.605(a)	Appropriate parts of manuals kept at locations where	O&M activities are conducted	Х			
224.	192.605	Knowledge of Operating Personnel					
225.	480-93-124	Pipeline markers		Х			
226.	480-93-124(4)	Markers reported missing or damaged replaced within	45 days? Section 5.5.7	Х			
227.	192.719	Pre-pressure Tested Pipe (Markings and Inventory)	***Notes – None***			Х	
228.	192.195	Overpressure protection designed and installed where	required? ***Notes – None***			Х	
229.	192.739/743	Pressure Limiting and Regulating Devices (Mechanic None***	al/Capacities)***Notes –			X	
230.	192.741	Telemetering, Recording Gauges Control room **** but pressures and valves are monitored by the control of the c		Х			
231.	192.751	Warning Signs		Х			
232.	192.355	Customer meters and regulators. Protection from dam	nage ***Notes – None***			Х	
233.	192.355(c)	Pits and vaults: Able to support vehicular traffic when	-			Х	
234.	480-93-140	Service regulators installed, operated and maintained per state/fed regs and manufacturers recommended practices? ***Notes – None***				X	
235.	480-93-178(2)	Plastic Pipe Storage facilities – Maximum Exposure to Ultraviolet Light (2yrs) ***Notes – None ***				X	
236.	480-93-178(4)	Minimum Clearances from other utilities. For parallel lines a minimum of twelve inches. Where a minimum twelve inches of separation is not possible, must take adequate precautions, such as inserting the plastic pipeline in conduit, to minimize any potential hazards.					
237.	480-93-178(5)	Minimum Clearances from other utilities. For perpendicular lines a minimum of six inches of separation from the other utilities. Where a minimum six inches of separation is not possible, must take adequate precautions, such as inserting the plastic pipeline in conduit, to minimize any potential hazards					
238.	480-93-178(6)	Are there Temporary above ground PE pipe installation		Х			
239.	480-93-178(6)(a)	If yes, is facility monitored and protected from potent installations***	-			X	
240.	480-93-178(6)(b)	If installation exceeded 30 days, was commission staf deadline?***Notes - No installations***	f notified prior to exceeding the			X	
241.	192.745	Valve Maintenance (Transmission)		Х			
242.	192.747	Valve Maintenance (Distribution) ***Notes – This li line***	ne is reported as a transmission			Х	
Facilit	y Sites Visited:						
Facility	у Туре	Facility ID Number Locatio	n				_
See field	d data collection form						

Comments:

Recent Gas Pipeline Safety Advisory Bulletins: (Last 2 years)

<u>Number</u>	Date	<u>Subject</u>
ADB-2013-07	July 12, 13	Potential for Damage to Pipeline Facilities Caused by Flooding
ADB-2012-10	Dec 5, 12	Using Meaningful Metrics in Conducting Integrity Management Program Evaluations
ADB-2012-09	Oct 11, 12	Communication During Emergency Situations
ADB-2012-08	Jul 31, 12	Inspection and Protection of Pipeline Facilities After Railway Accidents
ADB-12-07	Jun 11, 12	Mechanical Fitting Failure Reports
ADB-12-06	May 7, 12	Verification of Records establishing MAOP and MOP
ADB-12-05	Mar 23, 12	Cast Iron Pipe (Supplementary Advisory Bulletin)
ADB -12-04	Mar 21, 12	Implementation of the National Registry of Pipeline and Liquefied Natural Gas Operators
ADB-12-03	Mar 6, 12	Notice to Operators of Driscopipe 8000 High Density Polyethylene Pipe of the Potential for Material Degradation
ADB-11-05	Sep 1, 11	Potential for Damage to Pipeline Facilities Caused by the Passage of Hurricanes

For more PHMSA Advisory Bulletins, go to http://phmsa.dot.gov/pipeline/regs/advisory-bulletin

Attachment 1 Distribution Operator Compressor Station Inspection

 Distribution Operator Compressor Station Inspection

 Unless otherwise noted, all code references are to 49CFR Part 192.
 S – Satisfactory
 U – Unsatisfactory
 N/A – Not Applicable

 If an item is marked U, N/A, or N/C, an explanation must be included in this report.

N/C – Not Checked

243.	.605(b)	COMPRESSOR STATION PROCEDURES	S	U	N/A	N/C
244.		.605(b)(6) Maintenance procedures, including provisions for isolating units or sections of pipe and for purging before returning to service			Х	
245.		.605(b)(7) Starting, operating, and shutdown procedures for gas compressor units			Х	
246.		.731 Inspection and testing procedures for remote control shutdowns and pressure relieving devices (1 per yr/15 months), prompt repair or replacement			Х	
247.		.735 (a) Storage of excess flammable or combustible materials at a safe distance from the compressor buildings			X	
248.		(b) Tank must be protected according to NFPA #30			Х	
249.		.736 Compressor buildings in a compressor station must have fixed gas detection and alarm systems (must be performance tested), unless:			X	
250.		• 50% of the upright side areas are permanently open, or			Х	
251.		• It is an unattended field compressor station of 1000 hp or less			Х	

Comments:

Notes - #243 - 251 No Compressor Stations

	COMP	RESSOR ST	FATION O&M PERFORMANCE AND RECORDS	S	U	N/A	N/C
252.	.709	.731(a)	Compressor Station Relief Devices (1 per yr/15 months)			Х	
253.		.731(c)	Compressor Station Emergency Shutdown (1 per yr/15 months)			Х	
254.		.736(c)	Compressor Stations – Detection and Alarms (Performance Test)			Х	

Comments:

Notes - #252 - 254 No Compressor Stations

			COMPRESSOR STATIONS INSPECTION (Field) (Note: Facilities may be "Grandfathered")	S	U	N/A	N/C
255.	.163	(c)	Main operating floor must have (at least) two (2) separate and unobstructed exits			Х	
256.			Door latch must open from inside without a key			Х	
257.			Doors must swing outward			Х	
258.		(d)	Each fence around a compressor station must have (at least) 2 gates or other facilities for emergency exit			х	
259.			Each gate located within 200 ft of any compressor plant building must open outward			Х	
260.			When occupied, the door must be opened from the inside without a key			Х	
261.		(e)	Does the equipment and wiring within compressor stations conform to the National Electric Code , ANSI/NFPA 70?			x	
262.	.165	(a)	If applicable, are there liquid separator(s) on the intake to the compressors?			Х	
263.		(b)	Do the liquid separators have a manual means of removing liquids?			Х	
264.			If slugs of liquid could be carried into the compressors, are there automatic dumps on the separators, Automatic compressor shutdown devices, or high liquid level alarms?			х	

Attachment 1

 Distribution Operator Compressor Station Inspection

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 S – Satisfactory
 U – Unsatisfactory
 N/A – Not Applicable

 If an item is marked U, N/A, or N/C, an explanation must be included in this report.
 N/C – Not Checked

			COMPRESSOR STATIONS INSPECTION (Field) (Note: Facilities may be "Grandfathered")	S	U	N/A	N/C
265.	.167	(a)	ESD system must:				
266.			- Discharge blowdown gas to a safe location			X	
267.			- Block and blow down the gas in the station			Х	
268.			- Shut down gas compressing equipment, gas fires, electrical facilities in compressor building and near gas headers			x	
269.			- Maintain necessary electrical circuits for emergency lighting and circuits needed to protect equipment from damage			x	
270.			ESD system must be operable from at least two locations, each of which is:				
271.	.167		- Outside the gas area of the station			Х	
272.			- Not more than 500 feet from the limits of the station			Х	
273.			- ESD switches near emergency exits?			Х	
274.		(b)	For stations supplying gas directly to distribution systems, is the ESD system configured so that the LDC will not be shut down if the ESD is activated?			x	
275.		(c)	Are ESDs on platforms designed to actuate automatically by		1		
276.			- For unattended compressor stations, when:				
277.			The gas pressure equals MAOP plus 15%?			X	
278.			An uncontrolled fire occurs on the platform?			X	
279.			- For compressor station in a building, when		<u> </u>		
280.			An uncontrolled fire occurs in the building?			X	
281.			 Gas in air reaches 50% or more of LEL in a building with a source of ignition 				
			(facility conforming to NEC Class 1, Group D is not a source of ignition)?			Х	
282.	.171	(a)	Does the compressor station have adequate fire protection facilities? If fire pumps are used, they must not be affected by the ESD system.			х	
283.		(b)	Do the compressor station prime movers (other than electrical movers) have over-speed shutdown?			х	
284.		(c)	Do the compressor units alarm or shutdown in the event of inadequate cooling or lubrication of the unit(s)?			Х	
285.		(d)	Are the gas compressor units equipped to automatically stop fuel flow and vent the engine if the engine is stopped for any reason?			X	
286.		(e)	Are the mufflers equipped with vents to vent any trapped gas?			Х	
287.	.173		Is each compressor station building adequately ventilated?			Х	
288.	.457		Is all buried piping cathodically protected?			Х	
289.	.481		Atmospheric corrosion of aboveground facilities			Х	
290.	.603		Does the operator have procedures for the start-up and shut-down of the station and/or compressor units?			х	
291.			Are facility maps current/up-to-date?			Х	
292.	.615		Emergency Plan for the station on site?			Х	
293.	.619		Review pressure recording charts and/or SCADA			Х	
294.	.707		Markers			Х	
295.	.731		Overpressure protection – relief's or shutdowns			Х	
296.	.735		Are combustible materials in quantities exceeding normal daily usage, stored a safe distance from the compressor building?			х	
297.			Is aboveground oil or gasoline storage tanks protected in accordance with NFPA standard No. 30?			х	
298.	.736		Gas detection – location			Х	

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Notes - #265 - 298 No Compressor Stations