Breakout Tank Inspection - Design and New Construction

1.	DC.TS.BOSPEC.P	Sat+	Sat	Con	Unsat	NA	NC				
195.132(a) (195.132(b)) X											
Are new aboveground breakout tanks required to be designed and constructed to the specifications required by §195.132?											
Notes No new construction											

Breakout Tank Inspection - Tank Repair

1.	DC.TS.BOMODIFY.P	Sat+	Sat	Con	Unsat	NA	NC		
195.205(a) ((195.205(b))		X						
Are breakout tanks required to be repaired, altered, or reconstructed in compliance with the requirements of §195.205?									

Notes Chapter 6 contains this.

Breakout Tank Inspection - Protection

1.	DC.TS.BOIMPOUNDPROTECT.P	Sat+	Sat	Con	Unsat	NA	NC
195.202 (195.264	1(a); 195.264(b); 195.264(c); 195.264(d);		Х				
195.264(e))			, ,				

Are new aboveground breakout tank impoundments, protection against entry, normal/emergency venting or pressure/vacuum reliefs required to comply with the requirements of §195.264?

Notes 169,604 barrels is the containment volume.

Breakout Tank Inspection - Pressure Test

1.	DC.PT.BOPRESSTEST.P	Sat+	Sat	Con	Unsat	NA	NC
,	7(a); 195.307(b); 195.307(c); 310; API Specification 12F; API 620;					X	

Have written test procedures been developed for testing new breakout tanks in accordance with §195.307?

Notes No new tanks have been built or tested.

Page 1 of 13 06/18/2012

2.	DC.PT.BOPRESSTESTMODIF	Y . P S	Sat+	Sat	Con	Unsat	NA	NC
195.402(c) (195	5.307(d); 195.310(a); 195.310(b); API 65	53)		Х				
	est procedures been developed for te re returned to service after October 2			ed, alte	red, or r	econstruc	ted brea	kout
Notes Chapter	6 Section D addresses this.							
,								
Breakout Tank	Inspection - Procedures							
	MO LO OMILISTORY D	Cat		o t C	on	Unsat	NA	NC
1.	MO.LO.OMHISTORY.P 5.402(c)(1); 195.404(a); 195.404(a)(1);	Sat-			on	unsat	IVA	IN C
, , ,	195.404(a)(3); 195.404(a)(4);			X				
1 , 1 , 1	195.404(c)(2); 195.404(c)(3))							
Does the proce	ess include procedures for making co	nstruc	tion re	cords, i	maps, a	nd operati	ng histo	ry
available as ne	ecessary for safe operation and maint	tenanc	e?					
Notes Chapter	10 has the reference.							
2.	FS.TS.IGNITIONBO.P	Sat-	+ S	at (on	Unsat	NA	NC
195.402(c)(3) (195.405(a))			Х				
Does the proce	ess describe how the operator protec	ts aga	inst igi	nitions a	arising o	out of stati	c electri	icity,
lightning, and	stray currents during operation and r							
tanks?								
Notes The roo	f is bonded and the tank shell is grou	ınded.						
3.	FS.TS.FLOATINGROOF.P	Sat-	+ S	at (on	Unsat	NA	NC
195.402(c)(3) (195.405(b))			Х				
Does the proce	ess associated with access/egress on	ito floa			n-servi	ce abovear	ound	
	s to perform inspection, service, mair		_			_		s
	he operator has reviewed and conside		ne pote	entially	hazardo	ous conditi	ons, saf	ety
Ipractices and	procedures in API Publication 2026?							

Page 2 of 13 06/18/2012

Notes - It is in section 4 of the O&M.

4. DC.MO.SAFETY.P 95.402(a) (195.422(a); 195.402(c)(14))						
95.402(a) (195.422(a); 195.402(c)(14))	Sat+	Sat	Con	Unsat	NA	NC
		Χ				
Ooes the process ensure that pipeline maintenance					re made	in a
afe manner and are made so as to prevent damage	•	nis and p	oroperty	f		
lotes - Page 37 Section XXI has the repair proced	ures.					
5. FS.TS.OVERFILLBO.P	Sat+	Sat	Con	Unsat	NA	NC
95.402(c)(3) (195.428(a); 195.428(c); 195.428(d))		Χ				
oes the process require adequate testing and insp						eakou
anks at the required interval? [Note: This question preakout tanks.]	applies t	o both r	ion-HVL	and HVL pr	essure	
<u> </u>						
lotes – See Section XXII Pg 37						
6. FS.TS.PRVTESTHVLBO.P	Sat+	Sat	Con	Unsat	NA	NC
95.402(c)(3) (195.428(b))		Χ				
Does the process require inspection and testing of	pressure	relief va	lves on H	HVL pressu	re break	out
anks at the required frequency?						
Notes No HVL						
7. FS.FG.FIREPROT.P	Sat+	Sat	Con	Unsat	NA	NC
95.402(c)(3) (195.430(a); 195.430(b); 195.430(c))		X				
	nump sta		akout ta	nk areas?		
loes the process require firefighting equipment at	pup sta		oniout to	iiii ai cas.		
Notes In Section XXIII						
8. FS.TS.BOINSRVCINSP.P	Sat+	Sat	Con	Unsat	N A	NC
8. FS.TS.BOINSRVCINSP.P	Sat+	Sat X	Con	Unsat	N A	NC
8. FS.TS.BOINSRVCINSP.P 95.402(c)(3) (195.432(b)) Does the process describe the interval and method	for perfo	X				
Robot the process require firefighting equipment at Notes In Section XXIII 8. FS.TS.BOINSRVCINSP.P 95.402(c)(3) (195.432(b)) Does the process describe the interval and method steel atmospheric or low pressure breakout tanks?	for perfo	X				
8. FS.TS.BOINSRVCINSP.P 95.402(c)(3) (195.432(b)) Does the process describe the interval and method	for perfo	X				
8. FS.TS.BOINSRVCINSP.P 95.402(c)(3) (195.432(b)) Does the process describe the interval and method steel atmospheric or low pressure breakout tanks?	for perfo	X				
8. FS.TS.BOINSRVCINSP.P 95.402(c)(3) (195.432(b)) Does the process describe the interval and method steel atmospheric or low pressure breakout tanks?	for perfo	X				

Page 3 of 13 06/18/2012

9.	FS.TS.BOEXTINSP.P	Sat+	Sat	Con	Unsat	NA	NC
195.402(c)(3) ((195.432(b))		Χ				
	ess describe the interval and method to esteel (atmospheric or low pressure) to		rming ex	ternal in	spections	of break	out
Notes In Sect	tion XXIV A & B						
10.	FS.TS.BOEXTUTINSP.P	Sat+	Sat	Con	Unsat	NA	NC
195.402(c)(3) (X				
inspections of	ess describe the interval and method is breakout tanks that are steel (atmosp	oheric or				nickness	•
Notes III sect	tion XXIV D pg 40 for the shell UT insp	ection.					
11.	FS.TS.BOINTINSP.P	Sat+	Sat	Con	Unsat	NA	NC
195.402(c)(3) (195.432(b))		Х				
	ess describe the interval and method find the state of th	•	_				
12.	FS.TS.BOEXTINSPAPI2510.F	Sat+	Sat	Con	Unsat	NA	NC
195.402(c)(3) ((195.432(c))		X				
	ess describe the interval and method t ure steel aboveground breakout tanks					ctions of	in-
Notes No bu	llet tanks						
				,			
13.	FS.TS.BOINTINSPAPI2510.F	Sat+	Sat	Con	Unsat	NA	NC
195.402(c)(3) (.195.432(c))		X				
	ess describe the interval and method t I aboveground breakout tanks built to				spections c	of in-serv	vice
Notes None							

Page 4 of 13 06/18/2012

14.	FS.FG.SIGNAGE.P	Sat+	Sat	Con	Unsat	NA	NC
195.402(c)(3)			X				
Does the pro area?	cess require operator signs to be po	osted around	d each p	ump stat	ion and bre	akout ta	ınk
Notes XXV a	a pg 43						
15.	FS.FG.PROTECTION.P	Sat+	Sat	Con	Unsat	NA	NC
95.402(c)(3)	(195.436)		Х				
Does the pro	cess require facilities to be protecte	ed from vand	dalism aı	nd unaut	horized en	try?	
16.	FS.FG.IGNITION.P	Sat+	Sat	Con	Unsat	NA	NC
95.402(c)(3)	(195.438)		Х				
Breakout Tar	nk Inspection - Corrosion						
1.	TD.CP.B0651.P	Sat+	Sat	Con	Unsat	NA	NC
	(195.565, 195.563(d))	Juti	X	0011	Onsut	1474	140
	cess describe when cathodic protec	tion must be		d on bre	akout tank	s?	
	w tanks, but RP651 is referenced o						
2.	DC.TS.BOCP.P	Sat+	Sat	Con	Unsat	NA	NC
	(195.565; 195.563(d))	Jatr	X	5511	Unsat	NA.	140
	rotection on breakout tanks require	ed to be inst		accordan	ce with AP	L RP 651	?
	ew construction	- 10 00 mst		-3001 uull	.co mii Ai	001	<u>-</u>

Page 5 of 13 06/18/2012

2	TD.CP.MONITORCRITERIA.F	Sat+	Sat	Con	Unsat	NA	NC
3 . 195.402(c)(3) (19	1	Заст	X	COII	Ulisat	IVA	IVC
.,,,,	ss require that CP monitoring criteria	a ha usac		accentah	 ام2		
•	eferenced in Section V f 1,2,3						
_	TD AD DO D	0 - 1	0 - 1	0		21.0	N.O.
4 . 195.402(c)(3) (19	TD.CP.BO.P	Sat+	Sat	Con	Unsat	NA	NC
Does the proces breakout tanks	ss adequately detail when and how o	athodic _l	X protectio	n systen	ns will be ir	nspected	on
5.	TD.CP.INTFRCURRENT.P	Sat+	Sat	Con	Unsat	NA	NC
195.402(c)(3) (19	95.577(a); 195.577(b))		Χ				
6.	DC.TS.BOBOTTOM.P	Sat+	Sat	Con	Unsat	NA	NC
195.402(c) (195.		Jatt	X	0011	Onsat	NA.	140
Are bottom lining specified in §19	ngs required to be installed in above		reakout			•	ents
_							
7 .	TD.ATM.ATMCORRODECOAT.	P Sat+		Con	Unsat	NA	NC
	95.581(a); 195.581(b); 195.581(c)) ss give adequate instruction for the	protectio	n of pipe	line aga	inst atmosp	oheric	
Notes This is re	eferenced in Section XXVIII 5 m,n p	g 46					

Page 6 of 13 06/18/2012

8.	TD.ATM.ATMCORRODEINSP.P	Sat+	Sat	Con	Unsat	NA	NC
195.402(c)(3) (1	195.583(a); 195.583(b); 195.583(c))		Х				
Does the proce exposed to the	ess give adequate instruction for the in e atmosphere?	spectio	n of abov	eground	d pipeline s	egments	•
Notes See the	response to question 7. This appears	to be t	ne same o	question	n. This is re	eference	d in
Section XXVIII				-			
Breakout Tank	Inspection - Field Review						
	20.00 441 4522252						
1.	DC.CO.VALVEPROTECT.O	Sat+	Sat	Con	Unsat	NA	NC
195.258(a)			Χ				
Are valves acco	essible to authorized employees and p	rotecte	d from da	mage o	r tampering	j?	
Notes The faci	ility is gated.						
2.	DC.CO.VALVELOCATION.O	Sat+	Sat	Con	Unsat	NA	NC
	.260(b); 195.260(c); 195.260(d);	Juti	Jut	0011	Onsat	X	110
195.260(e); 195						^	
Are valves loca	ated as specified by §195.260?						
	a construction requirement and is not	rotrosc	tivo				
1111313	a construction requirement and is not	Tetroat	ilive				
				-			
3.	FS.TS.IMPOUNDBO.O	Sat+	Sat	Con	Unsat	NA	NC
195.264(b)						Χ	
	ank first went into service after Octob	er 2, 20	00 does i	t have a	n adequate)	
impoundment?							
Notes – It is a	pre-code tank. The impoundment cor	ntains ei	nough vo	lume foi	r T-115.		
4.	FS.TS.OVERFILLBO.O	Sat+	Sat	Con	Unsat	NA	NC
195.428(c)			Х				
	erfill protection systems on abovegrou	and brea		ks that v	were consti	ructed o	r
	tered after October 2, 2000 function p						
	te: This question applies to both non-l						
Notes							

Page 7 of 13 06/18/2012

5.	FS.FG.FIREPROT.O	Sat+	Sat	Con	Unsat	NA	NC
195.430(a) (195	5.430(b); 195.430(c); 195.262(e))		X				
Has adequate maintained pro	fire protection equipment been install operly?	ed at pu	ımp statio	on/breal	kout tank a	reas and	l is it
Notes							
,	FS.FG.SIGNAGE.O	Sat+	Sat	Con	Unsat	NA	NC
6 . 195.434	F3.FG.3TGNAGE.U	341+	X	COII	Ulisat	IVA	NC
	rator signs around each pumping stati	on brea		k area a	nd other a	pplicable	<u> </u>
facilities?	ate. Signs a sum sum pumping state	J.1.7 D.1 GG				ppiiodalio	,
Notes							
	50 50 5100005507 0						
7 . 195.436	FS.FG.FACPROTECT.O	Sat+	Sat	Con	Unsat	NA	NC
	dequately protected from vandalism a	nd upor	X	ontru?			
	dequatery protected from varidarism a	na unac	ilnorizea	entry?			
Notes							
8.	FS.FG.IGNITION.O	Sat+	Sat	Con	Unsat	NA	NC
195.438	13.13.13.1113.12.3	Juti	X	0011	Onsat	IVA	140
Is there signa	ge that prohibits smoking and open fla	ames are		np statio	ns. launche	ers and	
	akout tank areas, or other applicable f			•	•		
Notes							
9.	DC.TS.BOCP.O	Sat+	Sat	Con	Unsat	NA	NC
195.565 (195.56	63(d))		Χ				
Is cathodic pro	otection on breakout tanks being insta	illed in a	accordance	ce with A	API RP 651	?	
Notes							
10.	TD.ATM.ATMCORRODEINSP.	Sat-	+ Sat	Con	Unsat	NA	NC
195.583(c) (195	5.581(a))		Х				
Is abovegrour	nd pipe that is exposed to atmospheric	corrosi	on protec	ted?			
Notes							

Page 8 of 13 06/18/2012

Breakout Tank Inspection - Records Review

1.	DC.TS.BOSPEC.R	Sat+	Sat	Con	Unsat	NA	NC
195.132(b)						Х	

Do records indicate new aboveground breakout tanks designed and constructed to the specifications required by §195.132(b)?

Notes No new tanks will be constructed.

2.	DC.TS.BOMODIFY.R	Sat+	Sat	Con	Unsat	NA	NC
195.266 (195.205(b))						Χ	

Do records indicate breakout tanks repaired, altered, or reconstructed in compliance with the requirements of §195.205(b)?

Notes The tank was opened in 2013 to check the internal coating and was cleaned. No repairs were made. It will have an out of service in 2014.

3.	FS.TS.IMPOUNDBO.R	Sat+	Sat	Con	Unsat	NA	IA NC
195.404(c)	(195.264(b))					X	

If a breakout tank first went into service after October 2, 2000 do records indicate it has an adequate impoundment?

Notes It was a pre-code tank.

4.	FS.TS.VENTBO.R	Sat+	Sat	Con	Unsat	NA	NC
195.404(c) (195.264(d))						Х	

Do records indicate that normal/emergency relief venting and pressure/vacuum-relieving devices installed on aboveground breakout tanks after October 2, 2000 are adequate?

Notes No devices installed after 10/2/2000.

5.	FS.TS.PRESSTESTBO.R	Sat+	Sat	Con	Unsat	NA	NC
195.310(a) (195.310(b); 195.307)						Х	

Have aboveground breakout tanks been pressure tested to their corresponding API or ASME Standard or Specification and do pressure test records contain the required information?

Notes No pressure tests conducted – It is a pre-code atmospheric tank built to API 650 specs.

Page 9 of 13 06/18/2012

6.	MO.LO.OMHISTORY.R	Sat+	Sat	Con	Unsat	NA	NC
95.404(a) (195 95.402(c)(1))	.404(b); 195.404(c); 195.9;		Х				
o records ind vailable as ne	icate current maps and records of it cessary?	s pipeline	system	s are mai	ntained an	d made	
lotes							
7.	FS.TS.IGNITIONBO.R	Sat+	Sat	Con	Unsat	NA	NC
95.404(c) (195	405(a))		Х				
o records ind	icate protection against ignitions ar	ising out o	of static	electricit	y, lightning	a, and st	ray
	g operation and maintenance activit						•
otes							
otes							
8.	FS.TS.FLOATINGROOF.R	Sat+	Sat	Con	Unsat	NA	NC
95.404(c) (195	.405(b))					X	
	n API Publication 2026? ords to indicate entry to floating roo	of during t	his insp	ection tir	me period.		
9.	FS.TS.PRVTESTHVLBO.R	Sat+	Sat	Con	Unsat	NA	NC
95.404(c)(3) (1					2541	X	1.0
	ument testing and inspection of reli	ief valves	on HVL	pressure	breakout t		the
lotes No HVL 1	anks						
	ion inc						
10.	FS.TS.OVERFILLBO.R	Sat+	Sat	Con	Unsat	N A	NC
	95.428(a); 195.428(c); 195.428(d))	Juli		0011	J.I.Jut		
.,,,,		Overfill	X	n dovice:	on obove	urou mad	
	ument the inspection and testing of at the required interval? [Note: Thi out tanks.]				•	•	
lotes Yes, I	looked at the records for 2012, 20	13 and 20	014				
10.03	TOOKCO at the records for 2012, 20	. J, and Z	J 1 T.				

Page 10 of 13 06/18/2012

11. FS.TS.BOINSPECTION.R Sat + Sat Con Unsat NA NC 195.404(c)(3) (195.432(a)) γ

Do records document that breakout tanks that are not steel atmospheric or low pressure tanks or HVL steel tanks built according to API 2510 have been inspected at the proper interval and that deficiencies found during inspections have been corrected?

Notes No 2510 or HVL tanks

 12.
 FS.TS.BOINSRVCINSP.R
 Sat +
 Sat Con Unsat NA NC

 195.404(c)(3) (195.432(b))
 X

Do records document that steel atmospheric or low pressure breakout tanks have received routine inservice inspections at the required intervals and that deficiencies found during inspections have been documented?

 13.
 FS.TS.BOEXTINSP.R
 Sat +
 Sat Con Unsat NA NC

 195.404(c)(3) (195.432(b))
 χ

Do records document that steel atmospheric or low pressure breakout tanks have received external inspections at the required intervals and that deficiencies documented during inspections have been corrected within a reasonable time frame?

In the last two 5 year in-service API inspections, API 653 inspectors, Matthew Orr on 5/27/2008 and Byron Johnson on 4/8/2013, noted that there should be a moisture barrier caulking applied between the foundation and the tank shell. I recommend the operator address these findings by the API inspectors and provide justification on why they did not follow the API inspectors' recommendations.

 14.
 FS.TS.BOEXTUTINSP.R
 Sat + Sat | Con | Unsat | NA | NC |

 195.404(c)(3) (195.432(b))
 χ

Do records document that steel atmospheric or low pressure breakout tanks have received ultrasonic thickness inspections at the required intervals and that deficiencies found during inspections have been documented?

Notes The operator is doing an out of service in 2014.

 15.
 FS.TS.BOINTINSP.R
 Sat +
 Sat Con Unsat NA NC

 195.404(c)(3) (195.432(b))
 χ

Do records document that steel atmospheric or low pressure breakout tanks have received formal internal inspections at the required intervals and that deficiencies found during inspections have been documented?

Notes The operator is doing this as part of its out of service inspection in 2014.

Page 11 of 13 06/18/2012

16. FS.TS.BOEXTINSPAPI2510.R Sat + Sat Con Unsat NA NC 195.404(c)(3) (195.432(c)) χ

Do records document that in-service pressure steel aboveground breakout tanks built to API Standard 2510 have received visual external inspections at the required intervals and that deficiencies found have been corrected?

Notes No 2510 or HVL tanks.

 17.
 FS.TS.BOINTINSPAPI2510.R
 Sat +
 Sat Con Unsat NA NC

 195.404(c)(3) (195.432(c))
 χ

Do records document that in-service pressure steel aboveground breakout tanks built to API Standard 2510 received internal inspections at the required intervals and that deficiencies found have been corrected?

Notes No 2510 or HVL tanks.

 18.
 TD.CP.BO.R
 Sat +
 Sat Con Unsat NA NC

 195.589(c) (195.573(d))
 χ

Do records document adequate cathodic protection system inspections on breakout tanks?

Notes There was a reference cell reading low noted by D Ritter in his last UTC inspection, but that was corrected. They do use the 100mV shift in some cases to demonstrate adequate protection.

 19.
 TD.ICP.BOLINING.R
 Sat + Sat Con Unsat NA NC

 195.589(c) (195.579(d))
 χ

Do records document the adequate installation of breakout tank bottom linings?

Notes No bottom lining.

 20.
 TD.ATM.ATMCORRODEINSP.R
 Sat +
 Sat Con Unsat NA NC

 195.589(c) (195.583(a); 195.583(b); 195.583(c))
 χ

Do records document inspection of aboveground pipe exposed to atmospheric corrosion?

Notes Form T-115 monthly checklist has an "Exterior Paints" item to inspect for.

 21.
 TD.CP.MAPRECORD.R
 Sat +
 Sat | Con | Unsat | NA | NC |

 195.589(a) (195.589(b))
 χ

Do maps and or records document cathodic protection system appurtenances that have been installed on pipelines that have been constructed, relocated, replaced, or otherwise changed or been converted to hazardous liquid service?

Page 12 of 13 06/18/2012

Page 13 of 13 06/18/2012

Page 14 of 13 06/18/2012