		Inspection Report			
Inspection ID/Docket number	ļ	5813			
Inspector Name & Submit Date		Scott Rukke September 9, 2014			
Chief Eng Name & Review Date		Joe Subsits, 9/9/2014			
		Operator Information			
Name of Operator:	Nor	thwest Natural Gas		OP ID #:	13840
Name of Unit(s):	NW	N - Transmission (Camas)			
<b>Records Location:</b>	Por	land Oregon, NWN HQ			
Date(s) of Last (unit) Inspection:	N/A		Inspection Date(s):	September 3	3-4, 2014

#### **Inspection Summary:**

This Integrity Management inspection consisted of a records review and a field inspection component. The Camas Transmission line was built in 1956 of 8.625 .188 WT Kaiser Grade B API5L pipe. It is assumed that it is low frequency ERW pipe. The system was pressure tested and designed under ASME B31.8. The system is 3.4 miles at it operates at or less than 26% SMYS.

There were no violations or issues.

HQ Address: System/Unit N				e & Address:
220 NW Second Avenue			Camas Transmissio	n Line – P04
Portland, OR 97209				
Co. Official:	Grant M. Yos	nihara	Phone No.:	
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<b>Emergency Phone No.:</b>	503-226-4211	Ext 4613		503-226-4211 Ext 4613
Persons Intervi	ewed		Title	Phone No.
Peter Cathart		Integrity Mana	agement Engineer	503-715-7441
Andrea Kuehnel		Integrity Mana	agement Engineer	971-409-7594
Kerry Shampine		Manager Com	pliance	X-4340
Ryan Van Gordon		Integrity Man	agement Engineer	X-4333
Rich Gorard		Integrity Man	agement Engineer	360-921-0314
Dakota Duncan		Compliance S	pecialist	503-226-4211 X-4389
Samantha Burt		Compliance S	1	503-226-4211 X-4366
Andrea Scott		Compliance S		503-226-4211 X-4534
Ryan Truair		Manager Syste	em Integrity	X-4361
Chris Wiles		Integrity Spec	•••	X-4360

### **Assessment and Repair - Confirmatory Direct Assessment**

**4. CDA Plan (detail)** *Is an adequate Confirmatory Direct Assessment Plan in place?* (AR.CDA.CDAPLAN.P) (detail)

192.931 (192.931(a); 192.931(b); 192.931(c); 192.931(d))	Sat+	Sat X	Concern	Unsat	NA	NC
Notes						
5. External Corrosion Plan (detail) From the review	of the resul	ts of selec	ted intearity a	assessment	s. was the	external

**5. External Corrosion Plan (detail)** From the review of the results of selected integrity assessments, was the external corrosion plan properly implemented? (AR.CDA.CDAEXTCORR.R) (detail)

192.931(b)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes						

**6. Internal Corrosion Plan (detail)** From the review of the results of selected integrity assessments, was the internal corrosion plan properly implemented? (AR.CDA.CDAINTCORR.R) (detail)

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Notes: No internal corrosion has been found. Coupons have been examined and during segment replacement internal surfaces were examined.

Internal Corrosion Direct Assessment (ICDA) – Uses flow modeling technology to find areas where water or other electrolytes can stand in the pipe.

**7. Remediation of Indications (detail)** From the review of the results of selected integrity assessments, was the need to accelerate the next assessment evaluated? (AR.CDA.CDAINDICATION.R) (detail)

192.931(d)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes: No internal corrosion indications.						

# Assessment and Repair - External Corrosion Direct Assessment (ECDA)

3. ECDA Plan (detail) Is an adequate ECDA plan and process in place for conducting ECDA? (AR.EC.ECDAPLAN.P) (detail)

.925(a) (192.925(b))	Sat+	Sat X	Concern	Unsat	NA	NC	
.925(a) (192.925(b))	Sat+	X	Concern	Unsat	NA		NC

Notes - CIS was used DCVG, current mapper PCM, and depth on the first round. Second round was resistivity (4 pin). Camas was a pretty substantial coating anomalies. Single digit DCVG readings. 2011 magnitude 60 and 80 were dug. They were rock damages.

4. ECDA Pre-Assessment (detail) From the review of the results of selected integrity assessments, does the ECDA preassessment process comply with NACE SP0502-2008 Section 3 and §192.925(b)(1)? (AR.EC.ECDAPREASSESS.R) (detail)

192.925(b)(1) (NACE SP-0502-2008, Section 3.2)	Sat+	Sat X	Concern	Unsat	NA	NC
<ul> <li>TIMP section 4.1</li> <li>The ECDA Pre-assessment process will comply with ASME</li> <li>NACE RP0502-2002. The pre-assessment process includes</li> <li>Pipeline data is evaluated to determine whether or not I</li> <li>ECDA regions are identified</li> <li>The indirect inspection tools needed to assess the ident selected.</li> <li>The basis for the decisions is documented.</li> </ul>	: ECDA is fe	asible				
Notes: The first time ECDA is performed on a covered segr involves performing extensive historical research dating b to establish the historical operational baseline data for the review data since the last inspection and may reference th	ack to the pipeline	e original segment.	installation a	and using	this inforr	nation

#### 5. Integration of ECDA Results with other Information (detail) Is the process for integrating ECDA results with other information adequate? (AR.EC.ECDAINTEGRATION.P) (detail)

192.917(b) (B31.8S Section 4.5)	Sat+	Sat X	Concern	Unsat	NA	NC
<ul> <li>Notes: TIMP section 4.2.1 Data Gathering and Integration</li> <li>Types of data that may be considered are:</li> <li>Construction records.</li> <li>Operating and maintenance histories, including corrosion</li> <li>history, repairs, etc.</li> <li>Results of prior inspections, excavations of the pipe, and evaluations.</li> <li>Adjacent pipelines, encroaching structures, or significant changes that might impede ECDA.</li> </ul>	d pipe sur	face				

6. Integration of ECDA Results with other Information (detail) From a review of records, did the operator integrate other data/information when evaluating data/results? (AR.EC.ECDAINTEGRATION.R) (detail)

192.917(b) (B31.8S Section 4.5)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes: See above						

7. ECDA Region Identification (detail) From the review of the results of selected integrity assessments, did the operator identify ECDA Regions? (AR.EC.ECDAREGION.R) (detail)

192.925(b)(1) (NACE SP 0502 2008)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes: TIMP section 4.2.4						

**8. ECDA Indirect Examination (detail)** From the review of the results of selected integrity assessments, does the ECDA indirect inspection process comply with NACE SP0502-2008 Section 4 and ASME B31.8S-2004, Section 6.4? (AR.EC.ECDAINDIRECT.R) (detail)

192.925(b)(2) (NACE SP0502-2008, Section 4)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes						

**9. ECDA Direct Examination (detail)** From the review of the results of selected integrity assessments, were excavations and data collection performed in accordance with NACE SP0502-2008, Sections 5 and 6.4.2 and ASME B31.8S, Section 6.4? (AR.EC.ECDADIRECT.R) (detail)

	192.925(b)(3) (NACE SP-0502-2008 Sections 5 and 6.4.2)	Sat+	Sat X	Concern	Unsat	NA	NC
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Notes

**10. Quality of ECDA Data Analysis (detail)** From the review of the results of integrity assessments, was analysis of the ECDA data and other information adequate to identify external corrosion threats to the pipeline? (AR.EC.ECDAANALYSIS.R) (detail)

192.925(b)(4) (192.933(b); B31.8S Section 6.4)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes						

**12. ECDA Post-Assessment (detail)** From the review of the results of selected integrity assessments, were requirements met for post assessment? (AR.EC.ECDAPOSTASSESS.R) (detail)

192.925(b)(4) (NACE SP-0502-2002 Section 6.2)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes						

## **Assessment and Repair - Internal Corrosion Direct Assessment**

3. ICDA Plan (detail) Is an adequate ICDA plan and process in place for conducting ICDA? (AR.IC.ICDAPLAN.P) (detail)

	•				, ,	•
192.927(c) (192.927(a); 192.927(b); ASME B31.8S, Section 6.4 and Appendix B2)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes: For ICDA they identified critical angles of inclination. The they cut out a spool and determined there was no liquid ar			e shows no co	orrosion. <i>F</i>	\t the Can	1as Gate
<b>4. Pre-Assessment (detail)</b> From the review of the resu for an ICDA pre-assessment? (AR.IC.ICDAPREASSESS.R) (detail)	lts of selec	ted integr	rity assessmen	ts, were the	e requirem	ents met
192.927(c)(1) (B31.8S Appendix A2)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes: See above.	<u></u>					

5. Integration of ICDA Results with other Information	(detail) Is the process for integrating ICDA results
with other information adequate? (AR.IC.ICDAINTEGRATION.P) (detail)	

192.917(b) (B31.8S Section 4.5)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes: No indications of internal corrosion.						
6. Integration of ICDA Results with Other Infor data/information integrated when evaluating data/results? (AR.IC		• •		w of record	ls, were otł	her

,	5	2	,	•							
192.917(b)	(B31.8S Section 4.5)				Sat+	Sat X	Concern	Unsat	NA	NC	

Notes: No indications of internal corrosion.

**7. ICDA Region Identification (detail)** From the review of the results of selected integrity assessments, were ICDA Regions adequately identified? (AR.IC.ICDAREGION.R) (detail)

	192.927(c)(2) (192.927(c)(5))	Sat+	Sat X	Concern	Unsat	NA	NC	
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Notes: No areas of anticipated internal corrosion found through inclinination evaluations.

**8. Identification of Locations for Excavation and Direct Examination (detail)** *From the review of the results of selected integrity assessments, were sites identified where internal corrosion may be present?* (AR.IC.ICDADIRECT.R) (detail)

92.927(c)(3) (192.927(c)(5))	Sat+	Sat X	Concern	Unsat	NA	NC
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Notes: A spool was cut out at the Camas gate and no internal corrosion was indicated.

**10. Post-Assessment Evaluation and Monitoring (detail)** *From the review of the results of selected integrity assessments, did the operator assess the effectiveness of the ICDA process?* (AR.IC.ICDAPOSTASSESS.R) (detail)

192.927(c)(4)(i) (192.927(c)(4)(ii))	Sat+	Sat X	Concern	Unsat	NA	NC	
Notes							

**11. Quality of ICDA Data Analysis (detail)** From the review of the results of integrity assessments, was analysis of the ICDA data and other information adequate to identify internal corrosion threats to the pipeline? (AR.IC.ICDAANALYSIS.R) (detail)

192.927 (192.933(b); B31.8S Section 6.4, Appendix A2 and Appendix B2)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes						

### Assessment and Repair - Repair Criteria

**1. Definition of Discovery (detail)** *Does the integrity assessment process properly define discovery and the required time frame?* (AR.RC.DISCOVERY.P) (detail)

192.933(b)	Sat+	Sat X	Concern	Unsat	NA	NC	
Notos							l

Reviewed four digs from 2011 where coating anomalies were detected. No repairs were required. No corrosion has

been found in WA State.

**2. Inclusion of All IM Repair Criteria (detail)** *Do the operator's Integrity Management Plan and/or maintenance processes include all of the §192.933 repair criteria?* (AR.RC.IMPRC.P) (detail)

192.911(e) (192.933(c); 192.933(d))	Sat+	Sat X	Concern	Unsat	NA	NC
Notes						

**3. Categorization of Defects (detail)** From the review of the results of integrity assessments, were all defects properly categorized or discovered? (AR.RC.DEFECTCAT.R) (detail)

192.933(d) (192.933(b); 192.933(c))	Sat+	Sat X	Concern	Unsat	NA	NC	
Notos							

Notes

**4. Pressure Reductions Taken in Response to Remediation of Conditions (detail)** *From the review of the results of integrity assessments, was an acceptable pressure reduction promptly taken for each Immediate Repair condition or when a repair schedule could not be met?* (AR.RC.PRESSREDUCE.R) (detail)

192.933(a)	Sat+	Sat	Concern	Unsat	N A X	NC
Notes: None required.						

**5. Prioritized Schedule (detail)** From the review of the results of integrity assessments, did the operator develop a prioritized schedule? (AR.RC.SCHEDULE.R) (detail)

192.933(c) (ASME B31.8S, Section 7)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes						

**6. Adequacy of Remediation (detail)** From the review of the results of integrity assessments, is the remediation specified in the prioritized schedule adequate to ensure the integrity of the pipeline until the next scheduled reassessment? (AR.RC.METHOD.R) (detail)

192.933(a)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes: Reviewed all dig records from 2011						

**7. Repair Criteria in Covered Segments (detail)** *Does the repair process cover all of the elements for making repairs in covered segments?* (AR.RC.CRITERIA.P) (detail)

192.933(c)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes						
8. Timely Remediation (detail) From the review	w of the results of	integrity a	assessments, I	were defect	ts in segme	ents that
could affect an HCA remediated or dispositioned (i.e., repa	ir, pressure reduc					

192.933(d) (ASME B31.8S Section 7)	Sat+	Sat X	Concern	Unsat	NA	NC	
Notes							

### **Assessment and Repair - Stress Corrosion Cracking**

**2. SCCDA Plan (detail)** *Is an adequate plan developed for performing SCCDA, if the conditions for SCC were present?* (AR.SCC.SCCDAPLAN.P) (detail)

192.929(b) (B31.8S Appendix A3)	Sat+	Sat X	Concern	Unsat	NA	NC	
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Notes: SCC is not an issue in WA State. Only one of the five criteria for scc is present.

**3. Collect and Evaluate Data (detail)** From the review of the results of selected integrity assessments, were data collected and evaluated? (AR.SCC.SCCDADATA.R) (detail)

192.929(b)(1) (B31.8S Appendix A3.2)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes						

**4. Assessment Method (High pH SCC) (detail)** From the review of the results of selected integrity assessments, did the operator perform an assessment using one of the methods specified in B31.8S Appendix A3? (AR.SCC.SCCDAMETHOD.R)

(detail) 192.929(b)(2) (B31.8S Appendix A3) Sat+ Sat Concern Unsat NA NC

192.929(b)(2) (B31.85 Appendix A3)	Sat+	Sat	Concern	Unsat	X	NC
Notes						

**5.** Assessing for Near Neutral SCC (detail) From the review of the results of selected integrity assessments, was the pipeline evaluated for near neutral SCC? (AR.SCC.SCCDANEARNEUTRAL.R) (detail)

192.929(b)(2)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes						

6. Reassessment Interval (detail) From the review of the results of selected integrity assessments, did the operator determine a reassessment interval based on SCCDA results? (AR.SCC.SCCDAREASSESSINTRVL.R) (detail)

192.939(a)(3)	Sat+	Sat	Concern	Unsat	N A X	NC
Notes						

### **Integrity Management - Baseline Assessments**

1. IM Baseline Assessments - Methods (detail) Does the process include requirements for specifying an assessment method(s) for each covered segment that is best suited for identifying anomalies associated with specific threats *identified for the segment?* (IM.BA.BAMETHODS.P) (detail)

192.919(b) (192.921(a); 192.921(c); 192.921(h))	Sat+	Sat X	Concern	Unsat	NA	NC
Notes						

2. IM Baseline Assessments - Methods (detail) Was an assessment method(s) specified for each covered segment that is best suited for identifying anomalies associated with specific threats identified for the segment? (IM.BA.BAMETHODS.R) (detail)

192.919(b) (192.921(a); 192.921(c); 192.921(h))	Sat+	Sat X	Concern	Unsat	NA	NC	
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Notes

3. IM Baseline Assessments - Prioritized Schedule (detail) Does the BAP process require a schedule for completing the assessment activities for all covered segments and consideration of applicable risk factors in the prioritization of the schedule? (IM.BA.BASCHEDULE.P) (detail)

192.917(c), (192.919(c); 192.921(b))	Sat+	Sat X	Concern	Unsat	NA	NC
Notes						

4. IM Baseline Assessments - Prioritized Schedule (detail) Does the BAP contain a schedule for completing the assessment activities for all covered segments that appropriately considered the applicable risk factors in the prioritization of the schedule as required by the process? (IM.BA.BASCHEDULE.R) (detail)

192.917(c) (192.919(c); 192.921)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes						

5. IM Baseline Assessments - Prior Assessments (detail) Does the process require that prior assessment methods meet the requirements of §192.921(a) and associated remedial actions to have been carried out to address conditions listed in §192.933? (IM.BA.BAPRIOR.P) (detail)

192.921(e)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes						

**6. IM Baseline Assessments - Prior Assessments (detail)** From a review of selected records, have prior assessment methods met the requirements of §192.921(a) and associated remedial actions to have been carried out to address conditions listed in §192.933? (IM.BA.BAPRIOR.R) (detail)

192.921(e)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes						

**7. IM Baseline Assessments - New HCAs/Newly Installed Pipe (detail)** *Does the process include requirements for updating the baseline assessment plan for new HCAs and newly installed pipe?* (IM.BA.BANEW.P) (detail)

192.905(c) (192.921(f); 192.921(g))	Sat+	Sat X	Concern	Unsat	NA	NC	
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8. IM Baseline Assessments - New HCAs/Newly Installed Pipe (detail) Has the BAP been adequately
updated for new HCAs and newly installed pipe? (IM.BA.BANEW.R) (detail)

192.905(c), (192.921(f); 192.921(g))	Sat+	Sat	Concern	Unsat	N A X	NC

Notes: No newly installed pipe

Notes: NWN uses the Urban Growth boundary.

#### 9. IM Baseline Assessments - Environmental & Safety Risks (detail) Does the process include

requirements for conducting integrity assessments (baseline and reassessment) in a manner that minimizes environmental and safety risks? (IM.BA.BAENVIRON.P) (detail)

192.911(m) (192.911(o); 192.919(e); ASME B31.8S-2004, Section 11)	Sat+	Sat X	Concern	Unsat	NA	NC	
Notes							l

**10. IM Baseline Assessments - Environmental & Safety Risks (detail)** From a review of selected records, have integrity assessments (baseline and reassessment) been conducted in a manner that minimizes environmental and safety risks? (IM.BA.BAENVIRON.R) (detail)

192.911(m) (192.11(o); 192.919(e); ASME B31.8S-2004, Section 11)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes						

### **Integrity Management - Continual Evaluation and Assessment**

**1. Periodic Evaluations (detail)** *Does the process include requirements for a periodic evaluation of pipeline integrity based on data integration and risk assessment to identify the threats specific to each covered segment and the risk represented by these threats?* (IM.CA.PERIODICEVAL.P) (detail)

192.937(b) (192.917(a); 192.917(b); 192.917(c); 192.917(d); 192.917(e))	Sat+	Sat X	Concern	Unsat	NA	NC
Notes						

2. Periodic Evaluations (detail) Have periodic evaluations of pipeline integrity been performed based on data

integration and risk assessment to identify the threats specific to each covered segment and the risk represented by these threats? (IM.CA.PERIODICEVAL.R) (detail)

192.937(b) (192.917(a); 192.917(b); 192.917(c); 192.917(d); Sat+ X	Concern	Unsat	NA	NC
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#### Notes

New HCA analysis done in 2012. HCA analysis done constantly in WA based on class location changes. WA State is an Urban Growth area and the Camas transmission HCA's are based on class location not the PIR. Data integration for threat identification done through risk reassessment model originally ran in 2008. Scheduled to be done again in 2005, will not exceed 7 years.

**3. IM Continual Assessments - Methods (detail)** *Is the approach for establishing reassessment method(s) consistent with the requirements in* §192.937(c)? (IM.CA.REASSESSMETHOD.P) (detail)

192.937(c) (192.931)	Sat+	Sat X	Concern	Unsat	NA	NC
192.937(c) (192.931)	Sat+	X	Concern	Unsat	NA	NC

Notes: In general, NW Natural plans to reassess pipeline segments using the original assessment methodology on an interval not to exceed 7 years. NW Natural will reevaluate each pipeline segment prior to reassessment to assure that the proper methodology is used to assess all the potential integrity threats. If NW Natural chooses in the future to assess pipelines with either Low Stress Reassessment or Confirmatory Direct Assessment, complete assessment methodologies will be established and they will be performed on intervals not to exceed the deadlines established in this section.

**4. IM Continual Assessments - Methods (detail)** *Has the approach for establishing the reassessment method been performed in a manner consistent with the requirements in §192.937(c) and as required?* (IM.CA.REASSESSMETHOD.R) (detail)

192.937(c) (192.931)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes						

**5. Low Stress Reassessments (detail)** *Does the process include requirements for the "low stress reassessment" method to address threats of external and/or internal corrosion for pipelines operating at below 30% SMYS.* (IM.CA.LOWSTRESSREASSESS.P) (detail)

192.941(a) (192.941(b); 192.941(c))	Sat+	Sat X	Concern	Unsat	NA	NC	]
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#### Notes 6.3 Low Stress Reassessment

□ NW Natural does not intend to use this method at this time. If NW Natural chooses to use this method, a process will be developed per rule guidelines.

**6.** Low Stress Reassessments (detail) *Is the implementation of "low stress reassessment" method to address threats of external and/or internal corrosion adequate and being performed as required?* (IM.CA.LOWSTRESSREASSESS.R) (detail)

192.941(a) (192.941(b); 192.941(c))	Sat+	Sat X	Concern	Unsat	N A X	NC
Notes: Not used.						

**7. Reassessment Intervals (detail)** *Is the process for establishing the reassessment intervals consistent with §*192.939 *and ASME B31.8S-2004?* (IM.CA.REASSESSINTERVAL.P) (detail)

192.937(a) (192.939(a); 192.939(b); 192.913(c); ASME B31.8S- 2004, Section 5, Table 3)	Sat+	Sat x	Concern	Unsat	NA	NC
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#### Notes:

In general, NW Natural plans to reassess pipeline segments using the original assessment methodology on an interval not to exceed 7 years. NW Natural will reevaluate each pipeline segment prior to reassessment to assure that the proper methodology is used to assess all the potential integrity threats. If NW Natural chooses in the future to assess pipelines with either Low Stress Reassessment or Confirmatory Direct Assessment, complete assessment methodologies will be established and they will be performed on intervals not to exceed the deadlines established in this section.

**8. Reassessment Intervals (detail)** *Have reassessment intervals been established in a manner consistent with §*192.939 *and ASME B31.8S-2004 as required?* (IM.CA.REASSESSINTERVAL.R) (detail)

192.937(a) (192.939(a); 192.939(b); 192.913(c); ASME B31.8S- 2004, Section 5, Table 3)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes: See above						

**9. Waiver from Reassessment Interval in Limited Situations (detail)** *Does the process include requirements for reassessment interval waivers?* (IM.CA.REASSESSWAIVER.P) (detail)

92.943(a) (192.943(b))	Sat+	Sat	Concern	Unsat	N A X	NC

Notes
Not required.

**10. Waiver from Reassessment Interval in Limited Situations (detail)** *Have reassessment interval waivers been adequately implemented, if applicable?* (IM.CA.REASSESSWAIVER.R) (detail)

192.943(a) (192.943(b))	Sat+	Sat X	Concern	Unsat	N A X	NC	
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Notes
Not required.
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#### 11. Deviation from Reassessment Requirements based on Exceptional Performance (detail)

*Does the process include requirements for deviations from reassessment requirements based on exceptional performance?* (IM.CA.REASSESSEXCPERF.P) (detail)

192.913(a) (192.913(b); 192.913(c); ASME B31.8S-2004)	Sat+	Sat	Concern	Unsat	N A X	NC
Notes No deviation.						

#### 12. Deviation from Reassessment Requirements based on Exceptional Performance (detail)

Have deviations from reassessment requirements based on exceptional performance been adequately handled, if applicable? (IM.CA.REASSESSEXCPERF.R) (detail)

192.913(a) (192.913(b); 192.913(c); ASME B31.8S-2004)	Sat+	Sat	Concern	Unsat	N A X	NC
Notes						

### **Integrity Management - High Consequence Areas**

**1. IM High Consequence Areas - HCA Identification (detail)** Does the process include the methods defined in §192.903 High Consequence Area (1) and/or §192.903 High Consequence Area (2) to be applied to each pipeline for the identification of high consequence areas? (IM.HC.HCAID.P) (detail)

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192.905(a)	Sat+	Sat	Concern	Unsat	NA	NC

Notes	
NWN uses the Urban Growth boundary in WA State which determines if a PIR or Class location is used.	

**2. IM High Consequence Areas - HCA Identification (detail)** *Was the identification of pipeline segments in high consequence areas completed by December 17, 2004 in accordance with process requirements?* (IM.HC.HCAID.R) (detail)

192.905(a) (192.907(a); 192.911(a))	Sat+	Sat X	Concern	Unsat	NA	NC	
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Notes: Yes

**3. IM High Consequence Areas - Potential Impact Radius (detail)** *Is the process for defining and applying potential impact radius (PIR) for establishment of high consequence areas consistent with the requirements of §192.903?* (IM.HC.HCAPIR.P) (detail)

192.903 (192.905(a))	Sat+	Sat	Concern	Unsat	N A X	NC
Notes: See above						

**4. IM High Consequence Areas - Potential Impact Radius (detail)** *Do records indicate use of potential impact radius (PIR) for establishment of high consequence areas consistent with requirements of §192.903?* (IM.HC.HCAPIR.R) (detail)

192.903 (192.905(a))	Sat+	Sat	Concern	Unsat	N A X	NC
Notes: See above						

**5. IM High Consequence Areas - Identified Sites (detail)** *Does the process for identification of identified sites include the sources listed in* §192.905(*b*) *for those buildings or outside areas meeting the criteria specified by* §192.903 *and require the source*(*s*) *of information selected to be documented*? (IM.HC.HCASITES.P) (detail)

192.903 (192.905(b))	Sat+	Sat X	Concern	Unsat	NA	NC
Notes: Yes						

.92.903 (192.905(b))         Notes: Yes         7. IM High Consequence Areas - Identification Management process adequate for application of §192.903 High C         IM.HC.HCAMETHOD1.P) (detail)         .92.903(1)(i) (192.903(1)(ii); 192.903(1)(iii); 192.903(1)(iv))         .92.903(1)(i) (192.903(1)(ii); 192.903(1)(iii); 192.903(1)(iv))         Notes         Depending if within an Urban Growth Boundary or not         8. IM High Consequence Areas - Identification Mathicate adequate application of the §192.903 High Consequence of IM.HC.HCAMETHOD1.R) (detail)         .92.903 (1)(i) (192.903(1)(ii); 192.903(1)(iii); 192.903(1)(iv))         Notes         .92.903 (1)(i) (192.903(1)(ii); 192.903(1)(iii); 192.903(1)(iv))	Sat+	re Àrea de Sat X 1 (Class tion (1) fc Sat	Concern Concern S Locations	s) (detai identificatio Unsat s) (detai	NA	s? NC
<ul> <li>7. IM High Consequence Areas - Identification Management process adequate for application of §192.903 High Consequence Areas - Identification Mathematical Structure (International Structure)</li> <li>Notes</li> <li>Depending if within an Urban Growth Boundary or not</li> <li>8. IM High Consequence Areas - Identification Mathematical adequate application of the §192.903 High Consequence Areas - Identification Mathematical adequate application of the §192.903 High Consequence Areas (International Structure)</li> <li>92.903 (1)(i) (192.903(1)(ii); 192.903(1)(iii); 192.903(1)(iv))</li> <li>Notes</li> </ul>	Sat+ Sat+ Method	re Àrea de Sat X 1 (Class tion (1) fc Sat	Concern Concern S Locations	Unsat	NA	s? NC
Ananagement process adequate for application of §192.903 High Communication (Structure) (detail) 92.903(1)(i) (192.903(1)(ii); 192.903(1)(iii); 192.903(1)(iv)) Notes Depending if within an Urban Growth Boundary or not <b>B. IM High Consequence Areas - Identification N</b> Indicate adequate application of the §192.903 High Consequence of M.HC.HCAMETHOD1.R) (detail) 92.903 (1)(i) (192.903(1)(ii); 192.903(1)(iii); 192.903(1)(iv)) Notes	Sat+ Sat+ Method	re Àrea de Sat X 1 (Class tion (1) fc Sat	Concern Concern S Locations	Unsat	NA	s? NC
Notes Depending if within an Urban Growth Boundary or not <b>B. IM High Consequence Areas - Identification N</b> <i>idicate adequate application of the §192.903 High Consequence A</i> IM.HC.HCAMETHOD1.R) (detail) 92.903 (1)(i) (192.903(1)(ii); 192.903(1)(iii); 192.903(1)(iv)) Notes	<b>1ethod</b> Area defini	X 1 (Class tion (1) fo Sat	<b>s Location</b> s	s) (detai	il) Do reco	
Depending if within an Urban Growth Boundary or not <b>B. IM High Consequence Areas - Identification N</b> indicate adequate application of the §192.903 High Consequence of IM.HC.HCAMETHOD1.R) (detail) 92.903 (1)(i) (192.903(1)(ii); 192.903(1)(iii); 192.903(1)(iv)) Notes	Area defini	tion (1) for <b>Sat</b>	or the identifica			ords
dicate adequate application of the §192.903 High Consequence A M.HC.HCAMETHOD1.R) (detail) 92.903 (1)(i) (192.903(1)(ii); 192.903(1)(iii); 192.903(1)(iv))	Area defini	tion (1) for <b>Sat</b>	or the identifica			ords
Notes	Sat+	1				1
		X	Concern	Unsat	NA	NC
See showe						
ee above						
<b>I. IM High Consequence Areas - Identification N</b> the integrity management process adequate for application of §19 CAs? (IM.HC.HCAMETHOD2.P) (detail)		n Consequ			or identific	
92.903(2)(i) (192.903(2)(ii))	Sat+	Sat X	Concern	Unsat	N A X	NC
Notes						
See above						
0. IM High Consequence Areas - Identification	Mothod	12 (Dot	ontial Tmn	act Dadi	iuc) (da	*
cords indicate adequate application of §192.903 High Consequer M.HC.HCAMETHOD2.R) (detail)						:Lall)
92.903(2)(i) (192.903(2)(ii))	Sat+	Sat X	Concern	Unsat	NA	NC
Notes See above						
1. IM High Consequence Areas - Newly Identif	ied HCA	s (data	ii) Does the	process incl	lude a requ	uiremo
or evaluation of new information that may show that a pipeline se detail)						
92.905(c)	Sat+	Sat X	Concern	Unsat	NA	NC

**12. IM High Consequence Areas - Newly Identified HCAs (detail)** Are evaluations of new information that may show that a pipeline segment impacts a high consequence area being performed as required? (IM.HC.HCANEW.R) (detail)

192.905(c)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes						

### **Integrity Management - Preventive and Mitigative Measures**

**1. P&M Measures - General Requirements (detail)** Does the process include requirements to identify additional measures to prevent a pipeline failure and to mitigate the consequences of a pipeline failure in a high consequence area? (IM.PM.PMMGENERAL.P) (detail)

192.935(a)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes: TIMP section 8						

**2. P&M Measures - General Requirements (detail)** Have additional measures been identified and implemented (or scheduled) beyond those already required by Part 192 to prevent a pipeline failure and to mitigate the consequences of a pipeline failure in an HCA? (IM.PM.PMMGENERAL.R) (detail)

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Notes: TIM	section 8
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**3. P&M Measures - Third Party Damage (detail)** *Does the preventive and mitigative process include requirements that threats due to third party damage be addressed? (Note: A subset of these enhancements are required for pipelines operating below 30% SMYS - See IM.PM.PMMTPDSMYS.P)* (IM.PM.PMMTPD.P) (detail)

192.917(e)(1) (192.935(b)(1); 192.935(e))	Sat+	Sat X	Concern	Unsat	NA	NC
Notes: TIMP section 8						

**4. P&M Measures - Third Party Damage (detail)** *Has P&MM been implemented regarding threats due to third party damage as required by the process?* (IM.PM.PMMTPD.R) (detail)

192.917(e)(1) (192.935(b)(1); 192.935(e))	Sat+	Sat X	Concern	Unsat	NA	NC
Notes: TIMP section 8						

**5. P&M Measures - Third Party Damage (Special Cases) (detail)** *Does the process include requirements for preventive and mitigative requirements for pipelines operating below 30% SMYS?* (IM.PM.PMMTPDSMYS.P) (detail)

192.935(d) (192.935(e); 192 Table E.II.1)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes: TIMP section 8						

92.935(d) (192.935(e); 192 Table E.II.1)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes: TIMP section 8						
7. P&M Measures - Outside Force Dama to outside force (e.g., earth movement, floods, unstabl					ificant thr	eats du
92.935(b)(2)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes: TIMP section 8						
<b>. P&amp;M Measures - Outside Force Dama</b> novement, floods, unstable suspension bridge) being a					e (e.g., ea	arth
92.935(b)(2)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes: TIMP section 8						
		ately acco	unt for taking	required act	tions to ac	1dress
gnificant corrosion threats? (IM.PM.PMMCORR.P) (det 92.917(e)(5)		ately acco Sat X	unt for taking Concern	required act	tions to ac N A	
ignificant corrosion threats? (IM.PM.PMMCORR.P) (det 92.917(e)(5)	ail)	Sat	_			
ignificant corrosion threats? (IM.PM.PMMCORR.P) (det 92.917(e)(5) Notes: TIMP section 8 .0. P&M Measures - Corrosion (detail) /	ail) Sat+	Sat X	Concern	Unsat	NA	N C
ignificant corrosion threats? (IM.PM.PMMCORR.P) (det 92.917(e)(5) Notes: TIMP section 8 .0. P&M Measures - Corrosion (detail) A equired? (IM.PM.PMMCORR.R) (detail)	ail) Sat+	Sat X	Concern	<b>Unsat</b>	NA	N C
ignificant corrosion threats? (IM.PM.PMMCORR.P) (det 92.917(e)(5) Notes: TIMP section 8 <b>0. P&amp;M Measures - Corrosion (detail)</b> A equired? (IM.PM.PMMCORR.R) (detail) 92.917(e)(5)	ail) Sat+ Are required actions be	Sat X eing taker Sat	<b>Concern</b> to address sig	<b>Unsat</b>	N A	N C
ignificant corrosion threats? (IM.PM.PMMCORR.P) (det 92.917(e)(5) Notes: TIMP section 8 .0. P&M Measures - Corrosion (detail) A equired? (IM.PM.PMMCORR.R) (detail) 92.917(e)(5) Notes: TIMP section 8 .1. P&M Measures - Automatic Shut-Off include requirements to decide if automatic shut-off va	ail) Sat+ Are required actions be Sat+ Valves or Remo	Sat X eing taker Sat X ote Con	Concern to address sig Concern trol Valves present an eff	Unsat gnificant cor Unsat	N A Trosion thr N A	N C reats as N C
D. P&M Measures - Corrosion (detail) Do ignificant corrosion threats? (IM.PM.PMMCORR.P) (det 92.917(e)(5) Notes: TIMP section 8 D. P&M Measures - Corrosion (detail) A equired? (IM.PM.PMMCORR.R) (detail) 92.917(e)(5) Notes: TIMP section 8 D. P&M Measures - Automatic Shut-Off nclude requirements to decide if automatic shut-off varotection to potentially affected high consequence are 92.935(c)	ail) Sat+ Are required actions be Sat+ Valves or Remo	Sat X eing taker Sat X ote Con	Concern to address sig Concern trol Valves present an eff	Unsat gnificant cor Unsat	N A Trosion thr N A	n c reats as N c

**12. P&M Measures - Automatic Shut-Off Valves or Remote Control Valves (detail)** *Has an adequate determination been made to determine if automatic shut-off valves or remote control valves represent an efficient means of adding protection to potentially affected high consequence areas?* (IM.PM.PMMASORCV.R) (detail)

192.935(c)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes: TIMP section 8						

### **Integrity Management - Quality Assurance**

**1. Quality Assurance (detail)** Are quality assurance processes in place for risk management applications that meet the requirements of ASME B31.8S-2004, Section 12? (IM.QA.QARM.P) (detail)

192.911(I)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes TIMP section 12						

**2. Quality Assurance (detail)** *Do records indicate the quality assurance processes for risk management applications meet the requirements of ASME B31.8S-2004, Section 12 and are the processes being performed as required?* (IM.QA.QARM.R) (detail)

192.911(l)	Sat+	Sat X	Concern	Unsat	NA	NC	
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Notes

B318S

12.4 program documentation. TIMP section 10.1. For the life of the pipe.

Section 12 B31-8. They are performing the program reviews.

A plan review was performed in Sept/Oct 2013 which included major changes.

**3. Personnel Qualification and Training Requirements (detail)** *Does the process include requirements to assure personnel involved in the integrity management program are qualified for their assigned responsibilities?* 

(IM.QA.IMPERSONNEL.P) (detail)

192.911(I) (192.915; ASME B31.8S-2004, Section 12(b)(4))	Sat+	Sat X	Concern	Unsat	NA	NC	
Natas							l

Notes

**4. Personnel Qualification and Training Requirements (detail)** Are personnel involved in the integrity management program qualified for their assigned responsibilities? (IM.QA.IMPERSONNEL.R) (detail)

192.911(l) (192.915(a); 192.915(b); 192.915(c); ASME B31.8S- 2004, Section 12(b)(4))	Sat+	Sat X	Concern	Unsat	NA	NC
Notes: TIMP section 12						

**5. Invoking Non-Mandatory Statements in Standards (detail)** Does the process include requirements that non-mandatory requirements (e.g., "should" statements) from industry standards or other documents invoked by Subpart O (e.g., ASME B31.8S-2004 and NACE RP0502-2002) be addressed by an appropriate approach? (IM.QA.IMNONMANDT.P) (detail)

192.7(a)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes: Yes section 12.3						

**6. Management of Change (detail)** Are the processes for management of changes to the IMP and management of change of associated procedures and processes adequate? (IM.QA.IMMOC.P) (detail)

192.909(a) (192.909(b); 192.911(k))	Sat+	Sat X	Concern	Unsat	NA	NC	
							1

	Notes
1	Vac

Yes

Notes

**7. Management of Change (detail)** Are changes to the IMP and management of changes to IMP-related processes being performed as required? (IM.QA.IMMOC.R) (detail)

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Reviewed MOC forms for 2013 and 2014.

**8. Performance Measures (detail)** *Does the process include requirements for measuring and reporting integrity management program effectiveness?* (IM.QA.IMPERFMEAS.P) (detail)

192.945(a) (192.913(b); 192.951; ASME B31.8S-2004 Section 12(b)(5))	Sat+	Sat X	Concern	Unsat	NA	NC
Notes: TIMP section 9						

**9. Performance Measures (detail)** *Has the IMP effectiveness been adequately measured and reported, as applicable, to PHMSA?* (IM.QA.IMPERFMEAS.R) (detail)

192.945(a) (192.913(b); 192.951; ASME B31.8S-2004 Section 12(b)(5))	Sat+	Sat X	Concern	Unsat	NA	NC
Notes: see above						

**10. Record Keeping (detail)** *Is the process adequate to assure that required records are maintained for the useful life of the pipeline?* (IM.QA.RECORDS.P) (detail)

192.947(a) (192.947(b); 192.947(c); 192.947(d); 192.947(e); 192.947(f); 192.947(g); 192.947(h); 192.947(i); 192.911(n); ASME B31.8S-2004 Sections 12.1, 12.2(b)(1))	Sat+	Sat X	Concern	Unsat	NA	NC
Notes						

**11. Record Keeping (detail)** Are required records being maintained for the useful life of the pipeline?

(IM.QA.RECORDS.R) (detail)

192.947(a) (192.947(b); 192.947(c); 192.947(d); 192.947(e); 192.947(f); 192.947(g); 192.947(h); 192.947(i); ASME B31.8S- 2004 Sections 12.1, 12.2(b)(1))	Sat+	Sat X	Concern	Unsat	NA	NC
Notes: TIMP section 10						

### **Integrity Management - Risk Analysis**

**1. Threat Identification (detail)** *Does the process include requirements to identify and evaluate all potential threats to each covered pipeline segment?* (IM.RA.THREATID.P) (detail)

192.917(a) (192.917(e); 192.913(b)(1); ASME B31.8S-2004, Section 2.2 and Section 5.10)

	ŀ,	Sat+	Sat X	Concern	Unsat	NA	N
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Notes: TIMP section 3

**2. Threat Identification (detail)** *Do records indicate that all potential threats to each covered pipeline segment have been identified and evaluated?* (IM.RA.THREATID.R) (detail)

Notes

The Camas transmission line has low frequency ERW pipe installed in 1956. NWN states it is not any more of a threat than other ERW vintage pipe. . Stress level is less than 30%

**3. Data Gathering (detail)** *Does the process include requirements to gather existing data and information on the entire pipeline that could be relevant to covered segments?* (IM.RA.RADATA.P) (detail)

192.917(b) (192.917(e)(1); 192.911(k); ASME B31.8S-2004, Sections 4, 5.7(e), 11(a), 11(d), Appendix A)	Sat+	Sat X	Concern	Unsat	NA	NC	
Netes							

Notes

**4. Data Gathering (detail)** *Is existing data and information on the entire pipeline that could be relevant to covered segments being adequately gathered?* (IM.RA.RADATA.R) (detail)

192.917(b) (192.917(e)(1); 192.911(k); ASME B31.8S-2004, Sections 4, 5.7(e), 11(a), 11(d), Appendix A)	Sat+	Sat X	Concern	Unsat	NA	NC

Notes

**5. Data Integration (detail)** *Does the process include requirements to integrate existing data and information on the entire pipeline that could be relevant to covered segments?* (IM.RA.RAINTEGRATE.P) (detail)

192.917(b) (192.917(e)(1); 192.911(k); ASME B31.8S-2004, Sections 4, 5.7(e), 11(a), 11(d), Appendix A)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes TIMP section 3						

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**6. Data Integration (detail)** *Is existing data and information on the entire pipeline that could be relevant to covered segments being adequately integrated?* (IM.RA.RAINTEGRATE.R) (detail)

192.917(b) (192.917(e)(1); 192.911(k); ASME B31.8S-2004, Sections 4, 5.7(e), 11(a), 11(d), Appendix A)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes					sat NA	

**7. Risk Analysis - Methodology (detail)** *Does the process include requirements for a risk assessment that follows ASME B31.8S-2004, Section 5, and that considers the identified threats for each covered segment?* (IM.RA.RAMETHOD.P) (detail)

192.917(c) (192.917(d); ASME B31.8S-2004, Section 5.3, Section 5.4, Section 5.5, Section 5.12)	Sat+	Sat X	Concern	Unsat	NA	NC	
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Notes

**8. Risk Analysis - Determination of Risk (detail)** *Does the process include requirements that factors that could affect the likelihood of a release, and factors that could affect the consequences of potential releases, be accounted for and combined in an appropriate manner to produce a risk value for each pipeline segment?* (IM.RA.RAFACTORS.P) (detail)

Notes

**9. Risk Analysis - Determination of Risk (detail)** *Is risk analysis data combined in an appropriate manner to produce a risk value for each pipeline segment?* (IM.RA.RAFACTORS.R) (detail)

192.917(c) (ASME B31.8S-2004, Section 3.1, Section 3.3, Section 5.2, Section 5.3, and Section 5.7)	Sat+	Sat X	Concern	Unsat	NA	NC	
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Notes

**10. Risk Analysis - Validation and Updates (detail)** *Does the process provide for revisions to the risk assessment if new information is obtained or conditions change on the pipeline segments?* (IM.RA.RAMOC.P) (detail)

192.917(c) (ASME B31.8S-2004, Section 5.4, 5.7, 5.11, 5.12)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes						

**11. Risk Analysis - Validation and Updates (detail)** *Was the risk assessment revised as necessary as new information is obtained or conditions change on the pipeline segments?* (IM.RA.RAMOC.R) (detail)

192.917(c) (ASME B31.8S-2004, Section 5.4, 5.7, 5.11, 5.12)	Sat+	Sat X	Concern	Unsat	NA	NC
Notes						

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